

METRIC

RF 100 VA 4-Flute

Variable helix, nano-A coated

Includes Series

METRIC
3800
3803
3804
3805
3806
3807
*6700
*6701



TYPE

VA

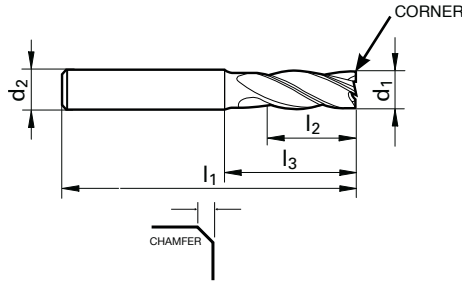
HELIX ANGLE

36°
38°

NUMBER OF TEETH

4

d₁ tolerance h10
d₂ tolerance h6
See table on page 150



* Indicates reduced neck style

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
						EDP No.	Series Number	EDP No.	Series Number
3.0	6.0	57	8	15	0.10	9038000030000	3800	9038030030000	3803
3.5	6.0	57	10	15	0.10	9038000035000	3800	9038030035000	3803
4.0	6.0	54	8	15	0.15	9038040040000	3804	9038050040000	3805
4.0	6.0	57	11	18	0.15	9038000040000	3800	9038030040000	3803
4.5	6.0	57	11	18	0.15	9038000045000	3800	9038030045000	3803
5.0	6.0	54	9	15	0.20	9038040050000	3804	9038050050000	3805
5.0	6.0	57	13	18	0.20	9038000050000	3800	9038030050000	3803
5.5	6.0	57	13	18	0.20	9038000055000	3800	9038030055000	3803
6.0	6.0	54	10	18	0.20	9038040060000	3804	9038050060000	3805
6.0	6.0	57	13	21	0.20	9038000060000	3800	9038030060000	3803
6.0	6.0	57	13	21	0.20	9067000060000	6700	9067010060000	6701
6.0	6.0	65	10	29	0.20	9038060060000	3806	9038070060000	3807
6.5	8.0	63	16	27	0.25	9038000065000	3800	9038030065000	3803
7.0	8.0	63	16	27	0.25	9038000070000	3800	9038030070000	3803
7.5	8.0	63	19	27	0.25	9038000075000	3800	9038030075000	3803
8.0	8.0	58	12	22	0.25	9038040080000	3804	9038050080000	3805
8.0	8.0	63	19	27	0.25	9067000080000	6700	9067010080000	6701
8.0	8.0	63	19	27	0.25	9038000080000	3800	9038030080000	3803
8.0	8.0	75	12	39	0.25	9038060080000	3806	9038070080000	3807
8.5	10.0	72	19	32	0.30	9038000085000	3800	9038030085000	3803
9.0	10.0	72	19	32	0.30	9038000090000	3800	9038030090000	3803
9.5	10.0	72	22	32	0.30	9038000095000	3800	9038030095000	3803
10.0	10.0	66	14	26	0.30	9038040100000	3804	9038050100000	3805
10.0	10.0	72	22	32	0.30	9038000100000	3800	9038030100000	3803
10.0	10.0	72	22	32	0.30	9067000100000	6700	9067010100000	6701
10.0	10.0	80	14	40	0.30	9038060100000	3806	9038070100000	3807
11.0	12.0	83	26	38	0.35	9038000110000	3800	9038030110000	3803
12.0	12.0	73	16	28	0.35	9038040120000	3804	9038050120000	3805
12.0	12.0	83	26	38	0.35	9038000120000	3800	9038030120000	3803
12.0	12.0	83	26	38	0.35	9067000120000	6700	9067010120000	6701
12.0	12.0	93	16	48	0.35	9038060120000	3806	9038070120000	3807
14.0	14.0	83	26	38	0.40	9038000140000	3800	9038030140000	3803
16.0	16.0	82	22	34	0.50	9038040160000	3804	9038050160000	3805
16.0	16.0	92	32	44	0.50	9038000160000	3800	9038030160000	3803
16.0	16.0	92	32	44	0.50	9067000160000	6700	9067010160000	6701
16.0	16.0	108	22	60	0.50	9038060160000	3806	9038070160000	3807
18.0	18.0	92	32	44	0.60	9038000180000	3800	9038030180000	3803
20.0	20.0	92	26	42	0.60	9038040200000	3804	9038050200000	3805
20.0	20.0	104	38	54	0.60	9038000200000	3800	9038030200000	3803
20.0	20.0	104	38	54	0.60	9067000200000	6700	9067010200000	6701
20.0	20.0	126	26	76	0.60	9038060200000	3806	9038070200000	3807
25.0	25.0	121	45	65	0.75	9067000250000	6700	9067010250000	6701
25.0	25.0	121	45	65	0.75	9038000250000	3800	9038030250000	3803