

FRACTIONAL

RF 100 VA 4-Flute

Variable helix, Ball nose, nano-A coated

Includes Series

INCH

4261



Speed and feed table on page 153

TYPE

N

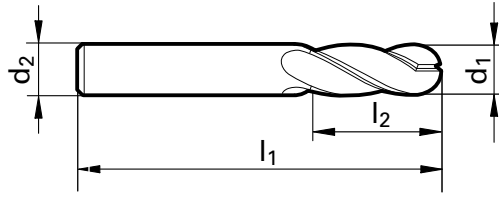
HELIX ANGLE

36°
38°

NUMBER of TEETH

4

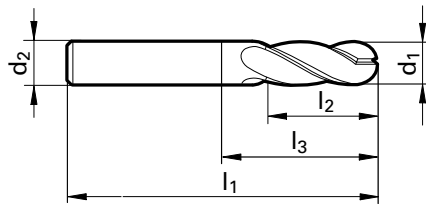
d_1 tolerance h10
 d_2 tolerance h6
See tolerance table page 148



Diameter	Shank Diameter	OAL	LOC	HA		HB	
				EDP No.	Series Number	EDP No.	Series Number
1/8	1/8	2	1/2	9042610031700	4261		
3/16	3/16	2	5/8	9042610047600	4261		
1/4	1/4	2 1/2	3/4	9042610063500	4261		
5/16	5/16	2 1/2	13/16	9042610079400	4261		
3/8	3/8	2 1/2	1	9042610095200	4261		
7/16	7/16	2 3/4	1	9042610111100	4261		
1/2	1/2	3 1/2	1 1/4			9042610127000	4261
5/8	5/8	3 1/2	1 1/4			9042610158700	4261
3/4	3/4	4	1 1/2			9042610190500	4261
1	1	4	1 1/2			9042610254000	4261

METRIC

d_1 tolerance h10
 d_2 tolerance h6
See tolerance table page 148



Includes Series

METRIC

6707

6708

Diameter	Shank Diameter	OAL	LOC	Reach	HA		HB	
					EDP No.	Series Number	EDP No.	Series Number
4.0	6.0	57	11	18	9067070040000	6707	9067080040000	6708
5.0	6.0	57	13	18	9067070050000	6707	9067080050000	6708
6.0	6.0	57	13	21	9067070060000	6707	9067080060000	6708
8.0	8.0	63	19	27	9067070080000	6707	9067080080000	6708
10.0	10.0	72	22	32	9067070100000	6707	9067080100000	6708
12.0	12.0	83	26	38	9067070120000	6707	9067080120000	6708
16.0	16.0	92	32	44	9067070160000	6707	9067080160000	6708
20.0	20.0	104	38	54	9067070200000	6707	9067080200000	6708
25.0	25.0	121	45	65	9067070250000	6707	9067080250000	6708

* Indicates reduced neck style