

FRACTIONAL

RF 100 VA/NF

Variable helix, Rougher, 4-flute, nano-A coated

Includes Series

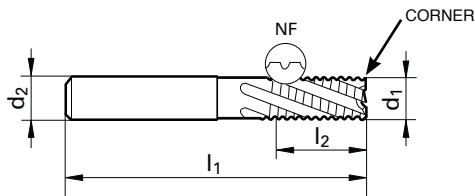
INCH

3081

4262



TYPE	NF
HELIX ANGLE	36° 38°
NUMBER of TEETH	4



d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner	HA		HB	
					EDP No.	Series Number	EDP No.	Series Number
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch				
1/4	1/4	2 1/2	3/4	0.012	9030810063500	3081		
1/4	1/4	3 1/4	1 1/4	0.012	9042620063500	4262		
5/16	5/16	2 1/2	13/16	0.012	9030810079400	3081		
5/16	5/16	3 1/4	1 1/2	0.012	9042620079400	4262		
3/8	3/8	2 1/2	1	0.012	9030810095200	3081		
3/8	3/8	4	1 3/4	0.012	9042620095200	4262		
1/2	1/2	3 1/2	1 1/4	0.020			9030810127000	3081
1/2	1/2	4 1/2	2	0.020			9042620127000	4262
5/8	5/8	3 1/2	1 1/4	0.020			9030810158700	3081
5/8	5/8	5	2 1/4	0.020			9042620158700	4262
3/4	3/4	4	1 1/2	0.020			9030810190500	3081
3/4	3/4	5	2 1/4	0.020			9042620190500	4262
1	1	4	1 1/2	0.031			9030810254000	3081
1	1	5	2 1/4	0.031			9042620254000	4262