

FRACTIONAL

RF 100 A 4-Flute

Variable helix, bright finish

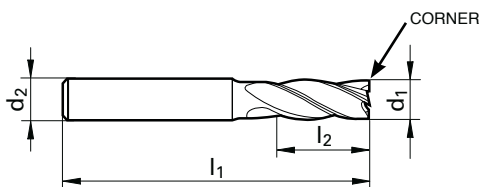
Includes Series

INCH

3077



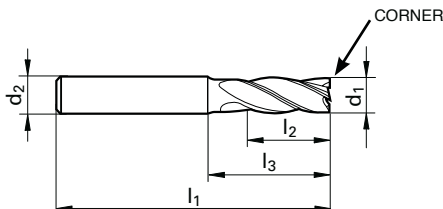
TYPE	W
HELIX ANGLE	40° 42°
NUMBER of TEETH	4



d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Corner	HA	HB
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch	EDP No.	Series Number
3/16	3/16	2	5/8	0.004	9030770047600	3077
1/4	1/4	2 1/2	3/4	0.006	9030770063500	3077
5/16	5/16	2 1/2	13/16	0.006	9030770079400	3077
3/8	3/8	2 1/2	1	0.008	9030770095200	3077
1/2	1/2	3 1/2	1 1/4	0.010		9030770127000 3077
5/8	5/8	3 1/2	1 1/4	0.014		9030770158700 3077
3/4	3/4	4	1 1/2	0.018		9030770190500 3077

METRIC



Includes Series

METRIC

3202

3319

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA	HB
(d1) mm	(d2) mm	(l1) mm	(l2) mm	*(l3) mm	Chamfer mm	EDP No.	Series Number
4.0	6.0	57	11	18	0.10	9032020040000	3202 9033190040000 3319
5.0	6.0	57	13	18	0.10	9032020050000	3202 9033190050000 3319
6.0	6.0	57	13	21	0.15	9032020060000	3202 9033190060000 3319
8.0	8.0	63	19	27	0.15	9032020080000	3202 9033190080000 3319
10.0	10.0	72	22	32	0.20	9032020100000	3202 9033190100000 3319
12.0	12.0	83	26	38	0.20	9032020120000	3202 9033190120000 3319
16.0	16.0	92	32	44	0.35	9032020160000	3202 9033190160000 3319
20.0	20.0	104	38	54	0.45	9032020200000	3202 9033190200000 3319

* Indicates reduced neck style