

FRACTIONAL

# RF 100 A 3-Flute

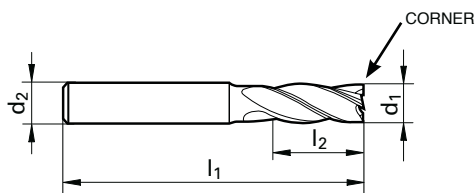
Variable helix, bright finish

Includes Series

INCH

4265

TYPE	W
HELIX ANGLE	39° 40° 41°
NUMBER of TEETH	3



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner	HA		HB	
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch	EDP No.	Series Number	EDP No.	Series Number
1/8	1/8	2	1/2	0.002	9042650031700	4265		
3/16	3/16	2	5/8	0.004	9042650047600	4265		
1/4	1/4	2 1/2	3/4	0.005	9042650063500	4265		
5/16	5/16	2 1/2	13/16	0.006	9042650079400	4265		
3/8	3/8	2 1/2	1	0.007	9042650095200	4265		
7/16	7/16	2 3/4	1	0.009	9042650111100	4265		
1/2	1/2	3 1/2	1 1/4	0.010			9042650127000	4265
5/8	5/8	3 1/2	1 1/4	0.013			9042650158700	4265
3/4	3/4	4	1 1/2	0.015			9042650190500	4265
1	1	4	1 1/2	0.020			9042650254000	4265