

METRIC

# RF 100 A 3-Flute

Variable helix, bright finish

Includes Series

METRIC

3472

3473

6702

6703



TYPE

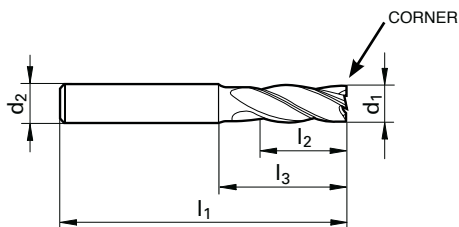
W

HELIX ANGLE

39°  
40°  
41°

NUMBER of TEETH

3



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
						EDP No.	Series Number	EDP No.	Series Number
3.0	6.0	57	8	15	0.06	9034720030000	3472	9067020030000	6702
4.0	6.0	57	11	18	0.08	9034720040000	3472	9067020040000	6702
5.0	6.0	57	13	18	0.10	9034720050000	3472	9067020050000	6702
6.0	6.0	57	13	21	0.12	9034720060000	3472	9067020060000	6702
6.0	6.0	65	10	29	0.12	9034730060000	3473	9067030060000	6703
8.0	8.0	63	16	27	0.16	9034720080000	3472	9067020080000	6702
8.0	8.0	75	12	39	0.16	9034730080000	3473	9067030080000	6703
10.0	10.0	72	19	32	0.20	9034720100000	3472	9067020100000	6702
10.0	10.0	80	14	40	0.20	9034730100000	3473	9067030100000	6703
12.0	12.0	83	22	38	0.24	9034720120000	3472	9067020120000	6702
12.0	12.0	93	16	48	0.24	9034730120000	3473	9067030120000	6703
16.0	16.0	92	26	44	0.32	9034720160000	3472	9067020160000	6702
16.0	16.0	108	22	60	0.32	9034730160000	3473	9067030160000	6703
20.0	20.0	104	32	54	0.40	9034720200000	3472	9067020200000	6702
20.0	20.0	126	26	76	0.40	9034730200000	3473	9067030200000	6703

\* Indicates reduced neck style