

FRACTIONAL

# RF 100 Ti 4-flute

Variable helix, Super-A coated

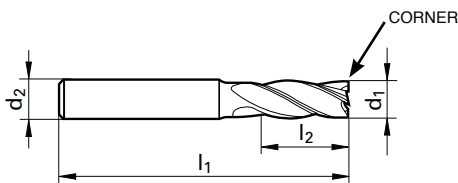
Includes Series

INCH

3876



TYPE	<b>N</b>
HELIX ANGLE	35° 38°
NUMBER of TEETH	4



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner	HA		HB	
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Radius Inch	EDP No.	Series Number	EDP No.	Series Number
1/4	1/4	2 1/2	3/4	0.015	9038760063520	3876		
1/4	1/4	2 1/2	3/4	0.031	9038760063540	3876		
5/16	5/16	2 1/2	13/16	0.031	9038760079440	3876		
3/8	3/8	2 1/2	1	0.031	9038760095240	3876		
7/16	7/16	2 3/4	1	0.031	9038760111140	3876		
1/2	1/2	3 1/2	1 1/4	0.031			9038760127040	3876
1/2	1/2	3 1/2	1 1/4	0.040			9038760127050	3876
1/2	1/2	3 1/2	1 1/4	0.062			9038760127060	3876
1/2	1/2	3 1/2	1 1/4	0.090			9038760127070	3876
5/8	5/8	3 1/2	1 1/4	0.031			9038760158740	3876
5/8	5/8	3 1/2	1 1/4	0.062			9038760158760	3876
3/4	3/4	4	1 1/2	0.062			9038760190560	3876
3/4	3/4	4	1 1/2	0.090			9038760190570	3876
3/4	3/4	4	1 1/2	0.125			9038760190590	3876
1	1	4	1 1/2	0.062			9038760254060	3876
1	1	4	1 1/2	0.090			9038760254070	3876
1	1	4	1 1/2	0.125			9038760254090	3876