

METRIC

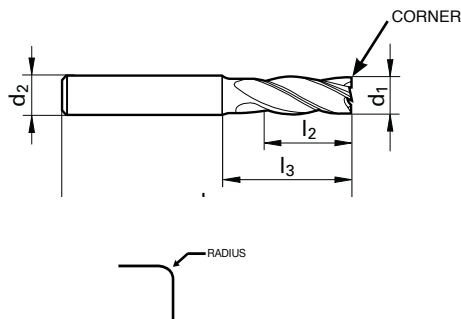
RF 100 Ti 4-Flute

Variable helix, Super-A coated

Includes Series
METRIC
3498
3499



TYPE	N
HELIX ANGLE	35° 38°
NUMBER of TEETH	4



d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
						EDP No.	Series Number	EDP No.	Series Number
(d1) mm	(d2) mm	(l1) mm	(l2) mm	*(l3) mm	Radius mm				
6.0	6.0	57	13	21	0.5	9034980060050	3498	9034990060050	3499
6.0	6.0	57	13	21	0.8	9034980060080	3498	9034990060080	3499
6.0	6.0	57	13	21	1.0	9034980060100	3498	9034990060100	3499
6.0	6.0	57	13	21	1.5	9034980060150	3498	9034990060150	3499
6.0	6.0	57	13	21	2.0	9034980060200	3498	9034990060200	3499
8.0	8.0	63	19	27	0.5	9034980080050	3498	9034990080050	3499
8.0	8.0	63	19	27	0.8	9034980080080	3498	9034990080080	3499
8.0	8.0	63	19	27	1.0	9034980080100	3498	9034990080100	3499
8.0	8.0	63	19	27	1.5	9034980080150	3498	9034990080150	3499
8.0	8.0	63	19	27	2.0	9034980080200	3498	9034990080200	3499
10.0	10.0	72	22	32	0.5	9034980100050	3498	9034990100050	3499
10.0	10.0	72	22	32	0.8	9034980100080	3498	9034990100080	3499
10.0	10.0	72	22	32	1.0	9034980100100	3498	9034990100100	3499
10.0	10.0	72	22	32	1.5	9034980100150	3498	9034990100150	3499
10.0	10.0	72	22	32	2.0	9034980100200	3498	9034990100200	3499
12.0	12.0	83	26	38	0.5	9034980120050	3498	9034990120050	3499
12.0	12.0	83	26	38	0.8	9034980120080	3498	9034990120080	3499
12.0	12.0	83	26	38	1.0	9034980120100	3498	9034990120100	3499
12.0	12.0	83	26	38	1.5	9034980120150	3498	9034990120150	3499
12.0	12.0	83	26	38	2.0	9034980120200	3498	9034990120200	3499
12.0	12.0	83	26	38	2.5	9034980120250	3498	9034990120250	3499
12.0	12.0	83	26	38	3.0	9034980120300	3498	9034990120300	3499
12.0	12.0	83	26	38	3.2	9034980120310	3498	9034990120310	3499
12.0	12.0	83	26	38	4.0	9034980120400	3498	9034990120400	3499
16.0	16.0	92	32	44	0.5	9034980160050	3498	9034990160050	3499
16.0	16.0	92	32	44	0.8	9034980160080	3498	9034990160080	3499
16.0	16.0	92	32	44	1.0	9034980160100	3498	9034990160100	3499
16.0	16.0	92	32	44	1.5	9034980160150	3498	9034990160150	3499
16.0	16.0	92	32	44	2.0	9034980160200	3498	9034990160200	3499
16.0	16.0	92	32	44	2.5	9034980160250	3498	9034990160250	3499
16.0	16.0	92	32	44	3.0	9034980160300	3498	9034990160300	3499
16.0	16.0	92	32	44	3.2	9034980160310	3498	9034990160310	3499
16.0	16.0	92	32	44	4.0	9034980160400	3498	9034990160400	3499
20.0	20.0	104	38	54	0.5	9034980200050	3498	9034990200050	3499

* Indicates reduced neck style

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