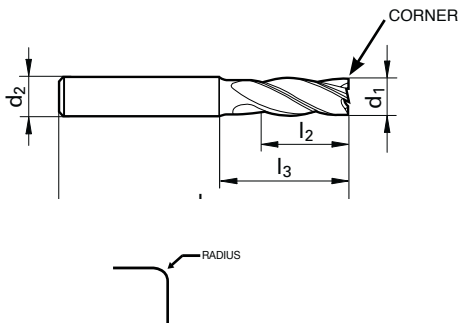


METRIC

RF 100 Ti 4-Flute

Variable helix, Super-A coated



(Continued from previous page)

Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
(d1) mm	(d2) mm	(l1) mm	(l2) mm	*(l3) mm	Radius mm	EDP No.	Series Number	EDP No.	Series Number
20.0	20.0	104	38	54	1.0	9034980200100	3498	9034990200100	3499
20.0	20.0	104	38	54	1.5	9034980200150	3498	9034990200150	3499
20.0	20.0	104	38	54	2.0	9034980200200	3498	9034990200200	3499
20.0	20.0	104	38	54	2.5	9034980200250	3498	9034990200250	3499
20.0	20.0	104	38	54	3.0	9034980200300	3498	9034990200300	3499
20.0	20.0	104	38	54	3.2	9034980200310	3498	9034990200310	3499
20.0	20.0	104	38	54	4.0	9034980200400	3498	9034990200400	3499
25.0	25.0	121	45	65	1.5	9034980250150	3498	9034990250150	3499
25.0	25.0	121	45	65	2.0	9034980250200	3498	9034990250200	3499
25.0	25.0	121	45	65	2.5	9034980250250	3498	9034990250250	3499
25.0	25.0	121	45	65	3.0	9034980250300	3498	9034990250300	3499
25.0	25.0	121	45	65	3.2	9034980250310	3498	9034990250310	3499
25.0	25.0	121	45	65	4.0	9034980250400	3498	9034990250400	3499
25.0	25.0	121	45	65	5.0	9034980250500	3498	9034990250500	3499

* Indicates reduced neck style