

FRACTIONAL

RF 100 S/F 5-flute

Variable flute, FIREX® coated

Includes Series

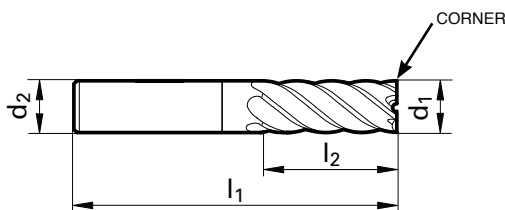
INCH

4263

4264



TYPE	NH
HELIX ANGLE	45°
NUMBER of TEETH	5



d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner	HA		HB	
					EDP No.	Series Number	EDP No.	Series Number
3/16	3/16	2	5/8	0.002	9042630047600	4263		
3/16	3/16	2 1/2	3/4	0.002	9042640047600	4264		
1/4	1/4	2 1/2	3/4	0.004	9042630063500	4263		
1/4	1/4	3 1/4	1 1/4	0.004	9042640063500	4264		
5/16	5/16	2 1/2	13/16	0.004	9042630079400	4263		
5/16	5/16	3 1/4	1 1/2	0.004	9042640079400	4264		
3/8	3/8	2 1/2	1	0.004	9042630095200	4263		
3/8	3/8	4	1 3/4	0.004	9042640095200	4264		
7/16	7/16	2 3/4	1	0.006	9042630111100	4263		
7/16	7/16	4 1/2	2	0.006	9042640111100	4264		
1/2	1/2	3 1/2	1 1/4	0.006			9042630127000	4263
1/2	1/2	4 1/2	2	0.006			9042640127000	4264
5/8	5/8	3 1/2	1 1/4	0.006			9042630158700	4263
5/8	5/8	5	2 1/4	0.006			9042640158700	4264
3/4	3/4	4	1 1/2	0.006			9042630190500	4263
3/4	3/4	5	2 1/4	0.006			9042640190500	4264
1	1	4	1 1/2	0.012			9042630254000	4263
1	1	5	2 1/4	0.012			9042640254000	4264
1 1/4	1 1/4	6	2 1/2	0.012			9042630317500	4263
1 1/4	1 1/4	7 1/2	4	0.012			9042640317500	4264