

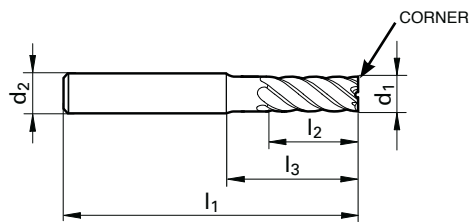
METRIC

# RF 100 S/F 5-Flute

Variable flute, FIREX® coated

Includes Series	
METRIC	
	3897
	3898
	6709
	6710

TYPE	NH
HELIX ANGLE	45°
NUMBER of TEETH	5



d<sub>1</sub> tolerance h10  
d<sub>2</sub> tolerance h6  
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Reach	Corner	HA		HB	
(d1) mm	(d2) mm	(l1) mm	(l2) mm	*(l3) mm	Chamfer mm	EDP No.	Series Number	EDP No.	Series Number
4.0	6.0	57	11	18	0.05	9067090040000	6709	9067100040000	6710
4.0	6.0	65	12	23	0.05	9038970040000	3897	9038980040000	3898
5.0	6.0	57	13	18	0.05	9067090050000	6709	9067100050000	6710
5.0	6.0	65	15	26	0.05	9038970050000	3897	9038980050000	3898
6.0	6.0	57	13	21	0.05	9067090060000	6709	9067100060000	6710
6.0	6.0	65	18	29	0.05	9038970060000	3897	9038980060000	3898
8.0	8.0	63	19	27	0.10	9067090080000	6709	9067100080000	6710
8.0	8.0	75	24	39	0.10	9038970080000	3897	9038980080000	3898
10.0	10.0	72	22	32	0.10	9067090100000	6709	9067100100000	6710
10.0	10.0	80	30	40	0.10	9038970100000	3897	9038980100000	3898
12.0	12.0	83	26	38	0.15	9067090120000	6709	9067100120000	6710
12.0	12.0	93	36	48	0.15	9038970120000	3897	9038980120000	3898
16.0	16.0	92	32	44	0.15	9067090160000	6709	9067100160000	6710
16.0	16.0	108	48	60	0.15	9038970160000	3897	9038980160000	3898
20.0	20.0	104	38	54	0.15	9067090200000	6709	9067100200000	6710
20.0	20.0	126	60	76	0.15	9038970200000	3897	9038980200000	3898
25.0	25.0	121	45	65	0.20	9067090250000	6709	9067100250000	6710

\* Indicates reduced neck style