

Type	Helix angle	Number of teeth	Length	Tool description	Tool material Surface finish	Gurhing no.	Gurhing no.	Unit	Diameter Range	Page
						HA	HB			
GS 100 U / ROUGH-TECH 48 end mills, fine tooth					carbide					
NRf	30°	4/5			Bright	3186		Inch	1/4 - 1	99
NRf	30°	4/5			FIREX®	3188		Inch	1/4 - 1	99
NRf	30°	4/5			Super-A™	3886		Inch	1/4 - 1	99
NRf	30°	4/5			Bright		3204	Metric	6 - 25	99
NRf	30°	4/5			FIREX®		3723	Metric	6 - 25	99
NRf	30°	4			FIREX®		3365	Metric	6 - 20	99
GS 100 H / ROUGH-TECH 56 end mills, fine tooth					carbide					
HR	20°	4			FIREX®	3189		Inch	1/4 - 3/4	101
HR	20°	4			FIREX®		3682	Metric	6 - 20	101
HR	20°	4			FIREX®	3190		Inch	1/4 - 3/4	101
GH 100 H / FINISH-TECH 62 multi-flute end mills					carbide					
H	55°	6/8			FIREX®	3182		Inch	1/4 - 3/4	107
H	55°	6/8			FIREX®	3715		Metric	3 - 20	108
H	55°	6/8			FIREX®	3183		Inch	1/4 - 3/4	107
H	55°	6/8			FIREX®	3716		Metric	3 - 20	108