

Type	Helix angle	Number of teeth	Length	Tool description	Tool material Surface finish	Gurhing no.	Gurhing no.	Unit	Diameter Range	Page
						HA	HB			
GH 100 U / FINISH TECH 50					carbide					
NH	45°	6-10			Bright	3178		Inch	1/4 - 1	103
NH	45°	6-10			FIREX®	3179		Inch	1/4 - 1	103
NH	45°	6-10			Bright	3311	3019	Metric	3 - 25	105
NH	45°	6-10			FIREX®	3689	3047	Metric	3 - 20	104
NH	45°	6/8			FIREX®	3091		Inch	1/4 - 3/4	103
NH	45°	6/8			nano-Si®	3084	3084	Inch	1/4 - 3/4	106
NH	45°	6/8			Bright	3112		Metric	6 - 20	105
NH	45°	6/8			FIREX®	3563		Metric	6 - 20	104
NH	45°	6/8			Bright	3180		Inch	1/4 - 3/4	103
NH	45°	6/8			FIREX®	3181		Inch	1/4 - 3/4	103
NH	45°	6/8			Bright	3312	3313	Metric	6 - 20	105
NH	45°	6/8			FIREX®	3691	3693	Metric	6 - 20	104
GF 500 T HSC-profile cutters with Torus form					carbide					
N	30°	2			TiAlN	3856		Metric	2 - 12	117
N	30°	2			TiAlN	3859		Metric	2 - 12	117
N	30°	2			TiAlN	3865		Metric	6 - 12	117
N	30°	2			TiAlN	3863		Metric	4 - 12	117
N	30°	2			TiAlN	3860		Metric	2 - 8	117