

FRACTIONAL

AERO-TECH GH100 U

3-flute

Includes Series

INCH

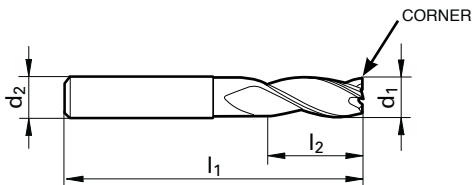
3086

3172

3173



TYPE	NH
HELIX ANGLE	45°
NUMBER of TEETH	3



d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner	HA		HA	
					EDP No. FIREX® Coated	Series Number	EDP No. Bright Finish	Series Number
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch				
1/16	1/8	1 1/2	1/8	0.001	9030860015900	3086		
1/8	1/8	1 1/2	3/8	0.002	9031730031700	3173	9031720031700	3172
1/8	1/8	2	1/4	0.002	9030860031700	3086		
3/16	3/16	2	3/8	0.002	9030860047600	3086		
3/16	3/16	2	5/8	0.002	9031730047600	3173	9031720047600	3172
1/4	1/4	2	1/2	0.004	9030860063500	3086		
1/4	1/4	2 1/2	3/4	0.004	9031730063500	3173	9031720063500	3172
5/16	5/16	2	1/2	0.004	9030860079400	3086		
5/16	5/16	2 1/2	13/16	0.004	9031730079400	3173	9031720079400	3172
3/8	3/8	2	5/8	0.004	9030860095200	3086		
3/8	3/8	2 1/2	1	0.004	9031730095200	3173	9031720095200	3172
7/16	7/16	2 1/2	5/8	0.006	9030860111100	3086		
7/16	7/16	2 3/4	1	0.006	9031730111100	3173	9031720111100	3172
1/2	1/2	2 1/2	5/8	0.006	9030860127000	3086		
1/2	1/2	3	1	0.006	9031730127000	3173	9031720127000	3172
5/8	5/8	3 1/2	1 1/4	0.006	9031730158700	3173	9031720158700	3172
3/4	3/4	4	1 1/2	0.006	9031730190500	3173	9031720190500	3172
1	1	4	1 1/2	0.012	9031730254000	3173	9031720254000	3172