

FRACTIONAL

ALUMI-TECH GA 200 A

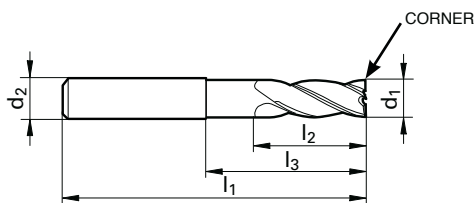
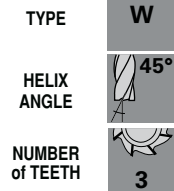
3-flute

Includes Series

INCH

3177

3877



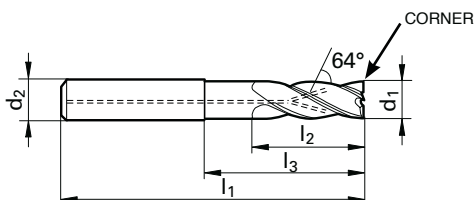
d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Reach	Corner		HA		HA	
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	*(l3) Inch	Radius Inch	Flutes	EDP No. Bright Finish	Series Number	EDP No. Super-A	Series Number
1/4	1/4	3	3/8	1 1/2	0.010	3	9031770063500	3177	9038770063500	3877
5/16	5/16	3	7/16	1 1/2	0.013	3	9031770079400	3177	9038770079400	3877
3/8	3/8	3	9/16	1 1/2	0.015	3	9031770095200	3177	9038770095200	3877
1/2	1/2	4 1/2	3/4	2 3/4	0.020	3	9031770127000	3177	9038770127000	3877
5/8	5/8	5	7/8	3	0.025	3	9031770158700	3177	9038770158700	3877
3/4	3/4	5	1	3	0.030	3	9031770190500	3177	9038770190500	3877

* Indicates reduced neck style

METRIC



Includes Series

METRIC

3367

*Coolant through

Diameter	Shank Diameter	OAL	LOC	Reach	Corner		HA	
(d1) mm	(d2) mm	(l1) mm	(l2) mm	*(l3) mm	Radius mm	Flutes	EDP No.	Series Number
6.0	6.0	57	10	21	1.0	3	9033670060000	3367
8.0	8.0	63	16	27	1.0	3	9033670080000	3367
10.0	10.0	72	19	32	1.5	3	9033670100000	3367
12.0	12.0	83	22	38	1.5	3	9033670120000	3367
16.0	16.0	92	26	44	2.0	3	9033670160000	3367
20.0	20.0	104	32	54	2.5	3	9033670200000	3367

* Indicates reduced neck style