

FRACTIONAL

ROUGH-TECH ALU GS100 A

Bright Finish, rougher, 3-flute

Includes Series

INCH

3184

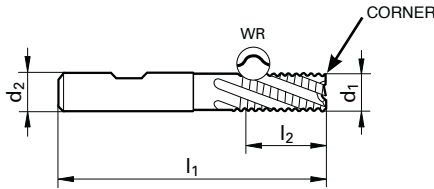
3884



TYPE **WR**

HELIX ANGLE **30°**

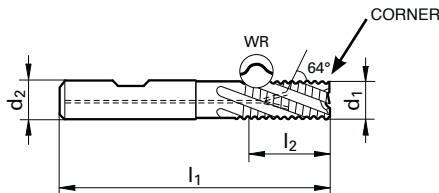
NUMBER of TEETH **3**



d_1 tolerance h10
 d_2 tolerance h6
 See table on page 150

Diameter	Shank Diameter	OAL	LOC	Corner		HA		HA	
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch	Flutes	EDP No. Bright Finish	Series Number	EDP No. Super-A	Series Number
1/4	1/4	2 1/2	3/4	0.012	3	9031840063500	3184	9038840063500	3884
5/16	5/16	2 1/2	3/4	0.012	3	9031840079400	3184	9038840079400	3884
3/8	3/8	2 1/2	7/8	0.012	3	9031840095200	3184	9038840095200	3884
1/2	1/2	3	1	0.020	3	9031840127000	3184	9038840127000	3884
5/8	5/8	3 1/2	1 1/4	0.020	3	9031840158700	3184	9038840158700	3884
3/4	3/4	4	1 5/8	0.020	3	9031840190500	3184	9038840190500	3884
1	1	4	1 3/4	0.031	3	9031840254000	3184	9038840254000	3884

METRIC



Includes Series

METRIC

3127

*3364

*Coolant through

Diameter	Shank Diameter	OAL	LOC	Corner		HB		HB	
(d1) Frac	(d2) Frac	(l1) Frac	(l2) Frac	Chamfer Inch	Flutes	EDP No.	Series Number	EDP No. Coolant Through	Series Number
6.0	6.0	57	10	0.30	3	9031270060000	3127	9033640060000	3364
8.0	8.0	63	16	0.30	3	9031270080000	3127	9033640080000	3364
10.0	10.0	72	19	0.30	3	9031270100000	3127	9033640100000	3364
12.0	12.0	83	22	0.50	3	9031270120000	3127	9033640120000	3364
14.0	14.0	83	22	0.50	3	9031270140000	3127		
16.0	16.0	92	26	0.50	3	9031270160000	3127	9033640160000	3364
18.0	18.0	92	26	0.50	3	9031270180000	3127		
20.0	20.0	104	32	0.50	3	9031270200000	3127	9033640200000	3364
25.0	25.0	121	45	0.80	3	9031270250000	3127		