

FRACTIONAL

Finish-Tech 50 GH100 U

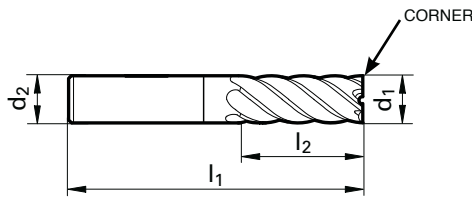
6/8/10-flute

Includes Series

INCH
3091
3179
3181
3178
3180



TYPE	NH
HELIX ANGLE	45°
NUMBER of TEETH	6/8/10



d₁ tolerance h10
d₂ tolerance h6
See table on page 150



Diameter	Shank Diameter	OAL	LOC	Corner			HA		HA	
				Radius Inch	Chamfer Inch	Flutes	EDP No. FIREX® Coated	Series Number	EDP No. Bright Finish	Series Number
1/4	1/4	2 1/2	3/4	0.015		6	9030910063520	3091		
1/4	1/4	2 1/2	3/4	0.031		6	9030910063540	3091		
1/4	1/4	2 1/2	3/4	0.062		6	9030910063560	3091		
1/4	1/4	2 1/2	3/4		0.004	6	9031790063500	3179	9031780063500	3178
1/4	1/4	3	1 1/8		0.004	6	9031810063500	3181	9031800063500	3180
5/16	5/16	2 1/2	13/16	0.015		6	9030910079420	3091		
5/16	5/16	2 1/2	13/16	0.031		6	9030910079440	3091		
5/16	5/16	2 1/2	13/16	0.062		6	9030910079460	3091		
5/16	5/16	2 1/2	7/8		0.004	6	9031790079400	3179	9031780079400	3178
5/16	5/16	3	1 1/8		0.004	6	9031810079400	3181	9031800079400	3180
3/8	3/8	2 1/2	1	0.015		6	9030910095220	3091		
3/8	3/8	2 1/2	1	0.031		6	9030910095240	3091		
3/8	3/8	2 1/2	1	0.062		6	9030910095260	3091		
3/8	3/8	2 1/2	7/8		0.004	6	9031790095200	3179	9031780095200	3178
3/8	3/8	3	1 1/8		0.004	6	9031810095200	3181	9031800095200	
1/2	1/2	3	1	0.015		6	9030910127020	3091		
1/2	1/2	3	1	0.031		6	9030910127040	3091		
1/2	1/2	3	1	0.062		6	9030910127060	3091		
1/2	1/2	3	1	0.090		6	9030910127070	3091		
1/2	1/2	3	1		0.006	6	9031790127000	3179	9031780127000	3178
1/2	1/2	4 1/2	2		0.006	6	9031810127000	3181	9031800127000	3180
5/8	5/8	3 1/2	1 1/4	0.031		6	9030910158740	3091		
5/8	5/8	3 1/2	1 1/4	0.062		6	9030910158760	3091		
5/8	5/8	3 1/2	1 1/4	0.090		6	9030910158770	3091		
5/8	5/8	3 1/2	1 1/4		0.006	6	9031790158700	3179	9031780158700	3178
5/8	5/8	5	2 1/4		0.006	6	9031810158700	3181	9031800158700	3180
3/4	3/4	4	1 1/2	0.031		8	9030910190540	3091		
3/4	3/4	4	1 1/2	0.062		8	9030910190560	3091		
3/4	3/4	4	1 1/2	0.090		8	9030910190570	3091		
3/4	3/4	4	1 1/2	0.125		8	9030910190590	3091		
3/4	3/4	4	1 1/2		0.006	8	9031790190500	3179	9031780190500	3178
3/4	3/4	5	2 1/4		0.006	8	9031810190500	3181	9031800190500	3180
1	1	4	1 1/2		0.012	10	9031790254000	3179	9031780254000	3178