

METRIC

Finish-Tech 50 GH100 U

6/8/10-flute, FIREX® Coated

Includes Series

METRIC

3047

3563

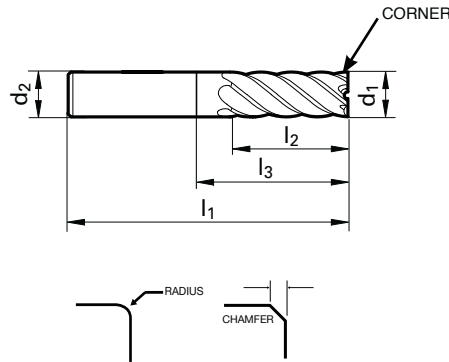
3693

3689

3691



TYPE	NH
HELIX ANGLE	45°
NUMBER of TEETH	6/8/10



d₁ tolerance h10
d₂ tolerance h6
See table on page 150

Diameter	Shank Diameter	OAL	LOC	Reach	Corner		Flutes	HA		HB	
					Radius mm	Chamfer mm		EDP No.	Series Number	EDP No.	Series Number
3.0	6.0	57	8			0.05	6	9036890030000	3689		
4.0	6.0	57	11			0.05	6	9036890040000	3689		
5.0	6.0	57	13			0.05	6	9036890050000	3689		
6.0	6.0	57	13	21	0.5		6	9035630060050	3563		
6.0	6.0	57	13	21	1.0		6	9035630060100	3563		
6.0	6.0	57	13			0.05	6	9036890060000	3689	9030470060000	3047
6.0	6.0	75	30			0.05	6	9036910060000	3691	9036930060000	3693
8.0	8.0	63	19	27	0.5		6	9035630080050	3563		
8.0	8.0	63	19	27	1.0		6	9035630080100	3563		
8.0	8.0	63	19	27	1.5		6	9035630080150	3563		
8.0	8.0	63	19	27	2.0		6	9035630080200	3563		
8.0	8.0	63	19			0.10	6	9036890080000	3689	9030470080000	3047
8.0	8.0	100	40			0.10	6	9036910080000	3691	9036930080000	3693
10.0	10.0	72	22	32	0.5		6	9035630100050	3563		
10.0	10.0	72	22	32	1.0		6	9035630100100	3563		
10.0	10.0	72	22	32	1.5		6	9035630100150	3563		
10.0	10.0	72	22	32	2.0		6	9035630100200	3563		
10.0	10.0	72	22			0.10	6	9036890100000	3689	9030470100000	3047
10.0	10.0	100	40			0.10	6	9036910100000	3691	9036930100000	3693
12.0	12.0	83	26	38	0.5		6	9035630120050	3563		
12.0	12.0	83	26	38	1.0		6	9035630120100	3563		
12.0	12.0	83	26	38	1.5		6	9035630120150	3563		
12.0	12.0	83	26	38	2.0		6	9035630120200	3563		
12.0	12.0	83	26			0.15	6	9036890120000	3689	9030470120000	3047
12.0	12.0	150	45			0.15	6	9036910120000	3691	9036930120000	3693
14.0	14.0	83	26			0.15	6	9036890140000	3689	9030470140000	3047
16.0	16.0	92	32	44	1.0		6	9035630160100	3563		
16.0	16.0	92	32	44	1.5		6	9035630160150	3563		
16.0	16.0	92	32	44	2.0		6	9035630160200	3563		
16.0	16.0	92	32			0.15	6	9036890160000	3689	9030470160000	3047
16.0	16.0	150	65			0.15	6	9036910160000	3691	9036930160000	3693
18.0	18.0	92	32			0.15	8	9036890180000	3689	9030470180000	3047
20.0	20.0	104	38	54	1.0		8	9035630200100	3563		
20.0	20.0	104	38	54	1.5		8	9035630200150	3563		
20.0	20.0	104	38	54	2.0		8	9035630200200	3563		
20.0	20.0	104	38			0.15	8	9036890200000	3689	9030470200000	3047
20.0	20.0	150	65			0.15	8	9036910200000	3691	9036930200000	3693
25.0	25.0	121	45			0.20	10	9036890250000	3689	9030470250000	3047

* Indicates reduced neck style