

$\leq 10 \times D$ drilling depth

If flute length permits,
DIN 338 and DIN 345
can also be applied for
holes $\leq 10 \times D$.

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>10×D drilling depth







			Tool material		
			HSS		
			Type	GT 50	
			Surface finish		
			Internal cooling		
Guh. no.	straight shank	DIN 1869		235 1	524 6
				236 237 2 3	528 529 7 8
Guh. no.	MT	DIN 1870		266 267 4 5	525 542 9 10

Figure 1 displays 10 vertical bar charts arranged in two rows of five. Each chart represents a distribution of 1000 data points across 10 categories. The charts are labeled 1 through 10. The top row (1-5) shows 'series 1' (blue), 'series 2' (green), and 'series 3' (red). The bottom row (6-10) shows 'series 4' (purple), 'series 5' (orange), and 'series 6' (yellow). The distributions vary across categories and series.

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