

DRILLS

GUHRING

Series # 6514 (D)

Carbide RT 100 T high penetration, 40xD, 135° point, standard straight shank, TiAlN-tip coated

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9065140030000	3.000	0.1181			437.54	393.73	350.04
9065140031700	3.170	0.1248	1/8		437.54	393.73	350.04
9065140035000	3.500	0.1378			437.54	393.73	350.04
9065140035700	3.570	0.1406	9/64		475.28	427.75	380.22
9065140039700	3.970	0.1563	5/32		475.28	427.75	380.22
9065140040000	4.000	0.1575			475.28	427.75	380.22
9065140043700	4.370	0.1720	11/64		508.89	457.99	407.14
9065140045000	4.500	0.1772			508.89	457.99	407.14
9065140047600	4.760	0.1874	3/16		508.89	457.99	407.14
9065140050000	5.000	0.1969			518.56	466.69	414.87
9065140051000	5.100	0.2008			561.75	505.56	449.39
9065140051600	5.160	0.2031	13/64		561.75	505.56	449.39
9065140054100	5.410	0.2129		3	561.75	505.56	449.39
9065140055000	5.500	0.2165			561.75	505.56	449.39
9065140055600	5.560	0.2189	7/32		561.75	505.56	449.39
9065140059500	5.950	0.2343	15/64		586.94	528.25	469.55
9065140060000	6.000	0.2362			586.94	528.25	469.55
9065140063500	6.350	0.2500	1/4		594.78	535.28	475.85
9065140065000	6.500	0.2559			650.10	585.05	520.11
9065140067500	6.750	0.2657	17/64		650.10	585.05	520.11
9065140070000	7.000	0.2756			650.10	585.05	520.11
9065140071400	7.140	0.2811	9/32	K	719.85	647.81	575.89
9065140075000	7.500	0.2953			743.09	668.77	594.49
9065140075400	7.54	0.2969	19/64		766.28	689.60	613.05
9065140079400	7.94	0.3120	5/16		766.28	689.60	613.05
9065140080000	8.000	0.3150			766.28	689.60	613.05

Series # 8510 (D)

Carbide, RT 100 VA, 3xD, self-centering 140° VA point, reinforced straight shank, nano-A

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085100030000	3.000	0.1181			79.79	71.81	63.86
9085100031000	3.100	0.1220			79.79	71.81	63.86
9085100031700	3.170	0.1248	1/8		79.79	71.81	63.86
9085100032000	3.200	0.1260			79.79	71.81	63.86
9085100032500	3.250	0.1280			79.79	71.81	63.86
9085100033000	3.300	0.1299			79.79	71.81	63.86
9085100034000	3.400	0.1339			79.79	71.81	63.86
9085100035000	3.500	0.1378			79.79	71.81	63.86
9085100035700	3.570	0.1406	9/64	28	79.79	71.81	63.86
9085100036000	3.600	0.1417			79.79	71.81	63.86
9085100037000	3.700	0.1457			79.79	71.81	63.86
9085100038000	3.800	0.1496		25	79.79	71.81	63.86
9085100039000	3.900	0.1535			87.00	78.27	69.60
9085100039700	3.970	0.1563	5/32		87.00	78.27	69.60
9085100040000	4.000	0.1575			87.00	78.27	69.60
9085100041000	4.100	0.1614			87.00	78.27	69.60
9085100042000	4.200	0.1654			87.00	78.27	69.60
9085100043000	4.300	0.1693			87.00	78.27	69.60
9085100043700	4.370	0.1720	11/64		87.00	78.27	69.60
9085100044000	4.400	0.1732			87.00	78.27	69.60
9085100045000	4.500	0.1772		16	87.00	78.27	69.60
9085100046000	4.600	0.1811			87.00	78.27	69.60
9085100046500	4.650	0.1831			87.00	78.27	69.60
9085100047000	4.700	0.1850			87.00	78.27	69.60
9085100047600	4.760	0.1874	3/16		87.00	78.27	69.60
9085100048000	4.800	0.1890		12	87.00	78.27	69.60
9085100049000	4.900	0.1929			87.00	78.27	69.60
9085100050000	5.000	0.1969			93.79	84.40	75.04
9085100051000	5.100	0.2008			93.79	84.40	75.04

Series # 8510 (D)

Carbide, RT 100 VA, 3xD, self-centering 140° VA point, reinforced straight shank, nano-A

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085100051600	5.160	0.2031	13/64		93.79	84.40	75.04
9085100052000	5.200	0.2047			93.79	84.40	75.04
9085100053000	5.300	0.2087			93.79	84.40	75.04
9085100054000	5.400	0.2126			93.79	84.40	75.04
9085100055000	5.500	0.2165			93.79	84.40	75.04
9085100055500	5.550	0.2185			93.79	84.40	75.04
9085100055600	5.560	0.2189	7/32		98.28	88.41	78.68
9085100056000	5.600	0.2205			98.28	88.41	78.68
9085100057000	5.700	0.2244			98.28	88.41	78.68
9085100058000	5.800	0.2283			98.28	88.41	78.68
9085100059000	5.900	0.2323			98.28	88.41	78.68
9085100059500	5.950	0.2343	15/64		98.28	88.41	78.68
9085100060000	6.000	0.2362			98.28	88.41	78.68
9085100061000	6.100	0.2402			98.28	88.41	78.68
9085100062000	6.200	0.2441			98.28	88.41	78.68
9085100063000	6.300	0.2480			98.28	88.41	78.68
9085100063500	6.350	0.2500	1/4	E	98.28	88.41	78.68
9085100064000	6.400	0.2520			98.28	88.41	78.68
9085100065000	6.500	0.2559			98.28	88.41	78.68
9085100066000	6.600	0.2598			109.57	98.60	87.69
9085100067000	6.700	0.2638			109.57	98.60	87.69
9085100067500	6.750	0.2657	17/64	H	109.57	98.60	87.69
9085100068000	6.800	0.2677			109.57	98.60	87.69
9085100069000	6.900	0.2717		I	109.57	98.60	87.69
9085100070000	7.000	0.2756			109.57	98.60	87.69
9085100071000	7.100	0.2795			109.57	98.60	87.69
9085100071400	7.140	0.2811	9/32	K	109.57	98.60	87.69
9085100072000	7.200	0.2835			109.57	98.60	87.69
9085100073000	7.300	0.2874			109.57	98.60	87.69
9085100074000	7.400	0.2913			109.57	98.60	87.69
9085100075000	7.500	0.2953			109.57	98.60	87.69
9085100075400	7.540	0.2969	19/64		109.57	98.60	87.69
9085100076000	7.600	0.2992			109.57	98.60	87.69
9085100077000	7.700	0.3031			109.57	98.60	87.69
9085100078000	7.800	0.3071			109.57	98.60	87.69
9085100079000	7.900	0.3110			109.57	98.60	87.69
9085100079400	7.940	0.3126	5/16		109.57	98.60	87.69
9085100080000	8.000	0.3150			109.57	98.60	87.69
9085100081000	8.100	0.3189			131.11	117.99	104.90
9085100082000	8.200	0.3228		P	131.11	117.99	104.90
9085100083000	8.300	0.3268			131.11	117.99	104.90
9085100083300	8.330	0.3280	21/64		131.11	117.99	104.90
9085100084000	8.400	0.3307			131.11	117.99	104.90
9085100085000	8.500	0.3346			131.11	117.99	104.90
9085100086000	8.600	0.3386			131.11	117.99	104.90
9085100087000	8.700	0.3425			131.11	117.99	104.90
9085100087300	8.730	0.3437	11/32		131.11	117.99	104.90
9085100088000	8.800	0.3465			136.82	123.13	109.47
9085100089000	8.900	0.3504			136.82	123.13	109.47
9085100090000	9.000	0.3543			136.82	123.13	109.47
9085100091000	9.100	0.3583			136.82	123.13	109.47
9085100091300	9.130	0.3594	23/64		136.82	123.13	109.47
9085100092000	9.200	0.3622			136.82	123.13	109.47
9085100092500	9.250	0.3642			136.82	123.13	109.47
9085100093000	9.300	0.3661			136.82	123.13	109.47
9085100094000	9.400	0.3701			136.82	123.13	109.47
9085100095000	9.500	0.3740			136.82	123.13	109.47
9085100095200	9.520	0.3748	3/8		136.82	123.13	109.47
9085100096000	9.600	0.3780			169.57	152.60	135.67
9085100097000	9.700	0.3819			169.57	152.60	135.67
9085100098000	9.800	0.3858		W	169.57	152.60	135.67
9085100099000	9.900	0.3898			169.57	152.60	135.67

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