

DRILLS

GUHRING

Series # 8520 (D)

Carbide, RT 100 HF, 3xD, self-centering
140° HF point, reinforced straight shank, nano-A, coolant fed

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085200193000	19.30	0.7598			530.10	477.07	424.12
9085200195000	19.50	0.7677			530.10	477.07	424.12
9085200200000	20.00	0.7874			530.10	477.07	424.12

Series # 8521 (D)

Carbide, RT 100 HF, 5xD, self-centering
140° HF point, reinforced straight shank, nano-A, coolant fed

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085210030000	3.00	0.1181			95.76	86.13	76.62
9085210031000	3.10	0.1220			95.76	86.13	76.62
9085210031700	3.17	0.1248	1/8		95.76	86.13	76.62
9085210032000	3.20	0.1260			95.76	86.13	76.62
9085210032500	3.25	0.1280			95.76	86.13	76.62
9085210033000	3.30	0.1299			95.76	86.13	76.62
9085210034000	3.40	0.1339			95.76	86.13	76.62
9085210035000	3.50	0.1378			95.76	86.13	76.62
9085210035700	3.57	0.1406	9/64	28	95.76	86.13	76.62
9085210036000	3.60	0.1417			95.76	86.13	76.62
9085210037000	3.70	0.1457			95.76	86.13	76.62
9085210038000	3.80	0.1496		25	95.76	86.13	76.62
9085210039000	3.90	0.1535			104.44	93.98	83.57
9085210039700	3.97	0.1563	5/32		104.44	93.98	83.57
9085210040000	4.00	0.1575			104.44	93.98	83.57
9085210041000	4.10	0.1614			104.44	93.98	83.57
9085210042000	4.20	0.1654			104.44	93.98	83.57
9085210043000	4.30	0.1693		18	104.44	93.98	83.57
9085210043700	4.37	0.1720	11/64		104.44	93.98	83.57
9085210044000	4.40	0.1732			104.44	93.98	83.57
9085210045000	4.50	0.1772		16	104.44	93.98	83.57
9085210046000	4.60	0.1811			104.44	93.98	83.57
9085210046500	4.65	0.1831			104.44	93.98	83.57
9085210047000	4.70	0.1850		13	104.44	93.98	83.57
9085210047600	4.76	0.1874	3/16		104.44	93.98	83.57
9085210048000	4.80	0.1890		12	104.44	93.98	83.57
9085210049000	4.90	0.1929			104.44	93.98	83.57
9085210050000	5.00	0.1969			112.48	101.19	90.03
9085210051000	5.10	0.2008			112.48	101.19	90.03
9085210051600	5.16	0.2031	13/64		112.48	101.19	90.03
9085210052000	5.20	0.2047			112.48	101.19	90.03
9085210053000	5.30	0.2087			112.48	101.19	90.03
9085210054000	5.40	0.2126			112.48	101.19	90.03
9085210055000	5.50	0.2165			112.48	101.19	90.03
9085210055500	5.55	0.2185			112.48	101.19	90.03
9085210055600	5.56	0.2189	7/32		117.99	106.14	94.42
9085210056000	5.60	0.2205			117.99	106.14	94.42
9085210057000	5.70	0.2244			117.99	106.14	94.42
9085210058000	5.80	0.2283			117.99	106.14	94.42
9085210059000	5.90	0.2323			117.99	106.14	94.42
9085210059500	5.95	0.2343	15/64		117.99	106.14	94.42
9085210060000	6.00	0.2362			117.99	106.14	94.42
9085210061000	6.10	0.2402			131.48	118.30	105.24
9085210062000	6.20	0.2441			131.48	118.30	105.24
9085210063000	6.30	0.2480			131.48	118.30	105.24
9085210063500	6.35	0.2500	1/4	E	117.99	106.14	94.42
9085210064000	6.40	0.2520			131.48	118.30	105.24
9085210065000	6.50	0.2559			117.99	106.14	94.42
9085210066000	6.60	0.2598			131.48	118.30	105.24
9085210067000	6.70	0.2638			131.48	118.30	105.24
9085210067500	6.75	0.2657	17/64	H	131.48	118.30	105.24
9085210068000	6.80	0.2677			131.48	118.30	105.24

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EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085210069000	6.90	0.2717		I	131.48	118.30	105.24
9085210070000	7.00	0.2756			131.48	118.30	105.24
9085210071000	7.10	0.2795			131.48	118.30	105.24
9085210071400	7.14	0.2811	9/32	K	131.48	118.30	105.24
9085210072000	7.20	0.2835			131.48	118.30	105.24
9085210073000	7.30	0.2874			131.48	118.30	105.24
9085210074000	7.40	0.2913			131.48	118.30	105.24
9085210075000	7.50	0.2953			124.78	112.30	99.86
9085210075400	7.54	0.2969	19/64		131.48	118.30	105.24
9085210076000	7.60	0.2992			131.48	118.30	105.24
9085210077000	7.70	0.3031			131.48	118.30	105.24
9085210078000	7.80	0.3071			131.48	118.30	105.24
9085210079000	7.90	0.3110			131.48	118.30	105.24
9085210079400	7.94	0.3126	5/16		131.48	118.30	105.24
9085210080000	8.00	0.3150			131.48	118.30	105.24
9085210081000	8.10	0.3189			157.34	141.58	125.92
9085210082000	8.20	0.3228		P	157.34	141.58	125.92
9085210083000	8.30	0.3268			157.34	141.58	125.92
9085210083300	8.33	0.3280	21/64		157.34	141.58	125.92
9085210084000	8.40	0.3307			157.34	141.58	125.92
9085210085000	8.50	0.3346			157.34	141.58	125.92
9085210086000	8.60	0.3386			157.34	141.58	125.92
9085210087000	8.70	0.3425			157.34	141.58	125.92
9085210087300	8.73	0.3437	11/32		157.34	141.58	125.92
9085210088000	8.80	0.3465			164.06	147.66	131.29
9085210089000	8.90	0.3504			164.06	147.66	131.29
9085210090000	9.00	0.3543			157.34	141.58	125.92
9085210091000	9.10	0.3583			164.06	147.66	131.29
9085210091300	9.13	0.3594	23/64		164.06	147.66	131.29
9085210092000	9.20	0.3622			164.06	147.66	131.29
9085210092500	9.25	0.3642			164.06	147.66	131.29
9085210093000	9.30	0.3661			164.06	147.66	131.29
9085210094000	9.40	0.3701			164.06	147.66	131.29
9085210095000	9.50	0.3740			164.06	147.66	131.29
9085210095200	9.52	0.3748	3/8		164.06	147.66	131.29
9085210096000	9.60	0.3780			203.42	183.07	162.78
9085210097000	9.70	0.3819			203.42	183.07	162.78
9085210098000	9.80	0.3858		W	203.42	183.07	162.78
9085210099000	9.90	0.3898			203.42	183.07	162.78
9085210099200	9.92	0.3906	25/64		203.42	183.07	162.78
9085210100000	10.00	0.3937			203.42	183.07	162.78
9085210101000	10.10	0.3976			215.65	194.04	172.55
9085210102000	10.20	0.4016			215.65	194.04	172.55
9085210103000	10.30	0.4055			215.65	194.04	172.55
9085210103200	10.32	0.4063	13/32		215.65	194.04	172.55
9085210104000	10.40	0.4094			215.65	194.04	172.55
9085210105000	10.50	0.4134			215.65	194.04	172.55
9085210106000	10.60	0.4173			215.65	194.04	172.55
9085210107000	10.70	0.4213			215.65	194.04	172.55
9085210107200	10.72	0.4220	27/64		215.65	194.04	172.55
9085210108000	10.80	0.4252			215.65	194.04	172.55
9085210109000	10.90	0.4291			215.65	194.04	172.55
9085210110000	11.00	0.4331			215.65	194.04	172.55
9085210111000	11.10	0.4370			215.65	194.04	172.55
9085210111100	11.11	0.4374	7/16		215.65	194.04	172.55
9085210112000	11.20	0.4409			215.65	194.04	172.55
9085210113000	11.30	0.4449			215.65	194.04	172.55
9085210114000	11.40	0.4488			215.65	194.04	172.55
9085210115000	11.50	0.4528			215.65	194.04	172.55
9085210115100	11.51	0.4531	29/64		215.65	194.04	172.55
9085210116000	11.60	0.4567			215.65	194.04	172.55
9085210117000	11.70	0.4606			215.65	194.04	172.55

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