

DRILLS

GUHRING

Series # 8522 (D)

Carbide, RT 100 HF, 7xD, self-centering
140° HF point, reinforced straight shank, nano-A, coolant fed

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085220142900	14.29	0.5626	9/16		558.33	502.49	446.68
9085220145000	14.50	0.5709			619.29	557.33	495.44
9085220150000	15.00	0.5906			619.29	557.33	495.44
9085220151000	15.10	0.5945			659.91	593.88	527.95
9085220155000	15.50	0.6102			659.91	593.89	527.95
9085220158700	15.87	0.6248	5/8		659.91	593.89	527.95
9085220160000	16.00	0.6299			659.91	593.89	527.95

Series # 8524 (D)

Carbide, RT 100 HF, 3xD, self-centering
140° HF point, reinforced straight shank, nano-A

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085240030000	3.00	0.1181			60.28	54.22	48.23
9085240031000	3.10	0.1220			60.28	54.22	48.23
9085240031700	3.17	0.1248	1/8		60.28	54.22	48.23
9085240032000	3.20	0.1260			60.28	54.22	48.23
9085240032500	3.25	0.1280			60.28	54.22	48.23
9085240033000	3.30	0.1299			60.28	54.22	48.23
9085240034000	3.40	0.1339			60.28	54.22	48.23
9085240035000	3.50	0.1378			60.28	54.22	48.23
9085240035700	3.57	0.1406	9/64	28	60.28	54.22	48.23
9085240036000	3.60	0.1417			60.28	54.22	48.23
9085240037000	3.70	0.1457			60.28	54.22	48.23
9085240038000	3.80	0.1496		25	60.28	54.22	48.23
9085240039000	3.90	0.1535			64.81	58.28	51.85
9085240039700	3.97	0.1563	5/32		64.81	58.28	51.85
9085240040000	4.00	0.1575			64.81	58.28	51.85
9085240041000	4.10	0.1614			64.81	58.28	51.85
9085240042000	4.20	0.1654			64.81	58.28	51.85
9085240043000	4.30	0.1693		18	63.28	56.89	50.65
9085240043700	4.37	0.1720	11/64		67.74	60.95	54.21
9085240044000	4.40	0.1732			67.74	60.95	54.21
9085240045000	4.50	0.1772		16	67.74	60.95	54.21
9085240046000	4.60	0.1811			67.74	60.95	54.21
9085240046500	4.65	0.1831			67.74	60.95	54.21
9085240047000	4.70	0.1850		13	67.74	60.95	54.21
9085240047600	4.76	0.1874	3/16		67.74	60.95	54.21
9085240048000	4.80	0.1890		12	67.74	60.95	54.21
9085240049000	4.90	0.1929			67.74	60.95	54.21
9085240050000	5.00	0.1969			67.74	60.95	54.21
9085240051000	5.10	0.2008			69.34	62.36	55.48
9085240051600	5.16	0.2031	13/64		69.34	62.36	55.48
9085240052000	5.20	0.2047			69.34	62.36	55.48
9085240053000	5.30	0.2087			69.34	62.36	55.48
9085240054000	5.40	0.2126			69.34	62.36	55.48
9085240055000	5.50	0.2165			69.34	62.36	55.48
9085240055500	5.55	0.2185			69.34	62.36	55.48
9085240055600	5.56	0.2189	7/32		73.85	66.48	59.09
9085240056000	5.60	0.2205			73.85	66.48	59.09
9085240057000	5.70	0.2244			73.85	66.48	59.09
9085240058000	5.80	0.2283			73.85	66.48	59.09
9085240059000	5.90	0.2323			73.85	66.48	59.09
9085240059500	5.95	0.2343	15/64		73.85	66.48	59.09
9085240060000	6.00	0.2362			72.33	65.08	57.88
9085240061000	6.10	0.2402			73.85	66.48	59.09
9085240062000	6.20	0.2441			81.37	73.20	65.15
9085240063000	6.30	0.2480			81.37	73.20	65.15
9085240063500	6.35	0.2500	1/4	E	81.37	73.20	65.15
9085240064000	6.40	0.2520			81.37	73.20	65.15
9085240065000	6.50	0.2559			81.37	73.20	65.15

Series # 8524 (D)

Carbide, RT 100 HF, 3xD, self-centering
140° HF point, reinforced straight shank, nano-A

EDP Number	Diameter				List Price		
	mm	decimal inch	fraction inch	wire/letter	1-3 Pieces	4-9 Pieces	10+ Pieces
9085240066000	6.60	0.2598			84.44	75.99	67.55
9085240067000	6.70	0.2638			84.44	75.99	67.55
9085240067500	6.75	0.2657	17/64	H	84.44	75.99	67.55
9085240068000	6.80	0.2677			84.44	75.99	67.55
9085240069000	6.90	0.2717		I	84.44	75.99	67.55
9085240070000	7.00	0.2756			84.44	75.99	67.55
9085240071000	7.10	0.2795			87.43	78.65	69.97
9085240071400	7.14	0.2811	9/32	K	87.43	78.65	69.97
9085240072000	7.20	0.2835			87.43	78.65	69.97
9085240073000	7.30	0.2874			87.43	78.65	69.97
9085240074000	7.40	0.2913			87.43	78.65	69.97
9085240075000	7.50	0.2953			84.44	75.99	67.55
9085240075400	7.54	0.2969	19/64		87.43	78.65	69.97
9085240076000	7.60	0.2992			87.43	78.65	69.97
9085240077000	7.70	0.3031			87.43	78.65	69.97
9085240078000	7.80	0.3071			87.43	78.65	69.97
9085240079000	7.90	0.3110			87.43	78.65	69.97
9085240079400	7.94	0.3126	5/16		87.43	78.65	69.97
9085240080000	8.00	0.3150			87.43	78.65	69.97
9085240081000	8.10	0.3189			107.06	96.34	85.67
9085240082000	8.20	0.3228		P	107.06	96.34	85.67
9085240083000	8.30	0.3268			107.06	96.34	85.67
9085240083300	8.33	0.3280	21/64		107.06	96.34	85.67
9085240084000	8.40	0.3307			107.06	96.34	85.67
9085240085000	8.50	0.3346			107.06	96.34	85.67
9085240086000	8.60	0.3386			107.06	96.34	85.67
9085240087000	8.70	0.3425			107.06	96.34	85.67
9085240087300	8.73	0.3437	11/32		107.06	96.34	85.67
9085240088000	8.80	0.3465			110.06	99.00	88.09
9085240089000	8.90	0.3504			110.06	99.00	88.09
9085240090000	9.00	0.3543			110.06	99.00	88.09
9085240091000	9.10	0.3583			110.06	99.00	88.09
9085240091300	9.13	0.3594	23/64		114.52	103.01	91.65
9085240092000	9.20	0.3622			114.52	103.01	91.65
9085240092500	9.25	0.3642			114.52	103.01	91.65
9085240093000	9.30	0.3661			114.52	103.01	91.65
9085240094000	9.40	0.3701			114.52	103.01	91.65
9085240095000	9.50	0.3740			114.52	103.01	91.65
9085240095200	9.52	0.3748	3/8		114.52	103.01	91.65
9085240096000	9.60	0.3780			114.52	103.01	91.65
9085240097000	9.70	0.3819			114.52	103.01	91.65
9085240098000	9.80	0.3858		W	114.52	103.01	91.65
9085240099000	9.90	0.3898			114.52	103.01	91.65
9085240099200	9.92	0.3906	25/64		114.52	103.01	91.65
9085240100000	10.00	0.3937			114.52	103.01	91.65
9085240101000	10.10	0.3976			153.84	138.39	123.09
9085240102000	10.20	0.4016			153.84	138.39	123.09
9085240103000	10.30	0.4055			153.84	138.39	123.09
9085240103200	10.32	0.4063	13/32		153.84	138.39	123.09
9085240104000	10.40	0.4094			153.84	138.39	123.09
9085240105000	10.50	0.4134			153.84	138.39	123.09
9085240106000	10.60	0.4173			153.84	138.39	123.09
9085240107000	10.70	0.4213			153.84	138.39	123.09
9085240107200	10.72	0.4220	27/64		153.84	138.39	123.09
9085240108000	10.80	0.4252			153.84	138.39	123.09
9085240109000	10.90	0.4291			153.84	138.39	123.09
9085240110000	11.00	0.4331			153.84	138.39	123.09
9085240111000	11.10	0.4370			153.84	138.39	123.09
9085240111100	11.11	0.4374	7/16		153.84	138.39	123.09
9085240112000	11.20	0.4409			153.84	138.39	123.09
9085240113000	11.30	0.4449			153.84	138.39	123.09
9085240114000	11.40	0.4488			153.84	138.39	123.09

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