

# DRILLS

# GUHRING

## GUHRING Select Series # 217 (DVHS)

HSS general purpose (Type N), taper length, 118° point,  
standard straight shank, steam oxide

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/ letter	Pkg. Qty.	per piece
9002170123000	12.300	0.4843	31/64		1	35.94
9002170125000	12.500	0.4921			1	41.23
9002170127000	12.700	0.5000	1/2		1	35.59
9002170127500	12.750	0.5020			1	92.15
9002170128000	12.800	0.5039			1	92.15
9002170130000	13.000	0.5118			1	58.54
9002170131000	13.100	0.5157	33/64		1	50.95
9002170132000	13.200	0.5197			1	95.38
9002170134900	13.490	0.5311	17/32		1	50.49
9002170135000	13.500	0.5315			1	65.78
9002170137500	13.750	0.5413			1	129.52
9002170138000	13.800	0.5433			1	67.05
9002170138900	13.890	0.5469	35/64		1	53.53
9002170140000	14.000	0.5512			1	61.53
9002170142000	14.200	0.5591			1	161.95
9002170142500	14.250	0.5610			1	177.98
9002170142900	14.290	0.5626	9/16		1	53.02
9002170145000	14.500	0.5709			1	76.94
9002170146800	14.680	0.5780	37/64		1	62.68
9002170150000	15.000	0.5906			1	76.94
9002170150800	15.080	0.5937	19/32		1	62.68
9002170152500	15.250	0.6004			1	194.35
9002170154000	15.400	0.6063			1	177.98
9002170154800	15.480	0.6094	39/64		1	64.75
9002170155000	15.500	0.6102			1	79.58
9002170158700	15.870	0.6248	5/8		1	64.17
9002170160000	16.000	0.6299			1	90.74
9002170162700	16.270	0.6406	41/64		1	78.09
9002170165000	16.500	0.6496			1	90.74
9002170166700	16.670	0.6563	21/32		1	74.52
9002170170000	17.000	0.6693			1	106.49
9002170170700	17.070	0.6720	43/64		1	91.66
9002170174600	17.460	0.6874	11/16		1	88.67
9002170175000	17.500	0.6890			1	113.74
9002170178600	17.860	0.7031	45/64		1	96.49
9002170180000	18.000	0.7087			1	113.74
9002170182500	18.250	0.7185			1	113.31
9002170182600	18.260	0.7189	23/32		1	92.12
9002170185000	18.500	0.7283			1	131.10
9002170186500	18.650	0.7343	47/64		1	103.73
9002170190000	19.000	0.7480			1	125.35
9002170190500	19.050	0.7500	3/4		1	97.18
9002170194500	19.450	0.7657	49/64		1	113.97
9002170195000	19.500	0.7677			1	133.40
9002170198400	19.840	0.7811	25/32		1	108.79
9002170200000	20.000	0.7874			1	142.60
9002170202400	20.240	0.7969	51/64		1	123.05
9002170205000	20.500	0.8071			1	150.65
9002170206400	20.640	0.8126	13/16		1	116.15
9002170207500	20.750	0.8169			1	405.22
9002170210000	21.000	0.8268			1	154.10
9002170210300	21.030	0.8280	53/64		1	132.25
9002170215000	21.500	0.8465			1	164.45
9002170218300	21.830	0.8594	55/64		1	140.30
9002170220000	22.000	0.8661			1	155.25
9002170222200	22.220	0.8748	7/8		1	129.95
9002170226200	22.620	0.8906	57/64		1	146.05
9002170230200	23.020	0.9063	29/32		1	135.70
9002170238100	23.810	0.9374	15/16		1	147.20
9002170240000	24.000	0.9449			1	202.40
9002170246100	24.610	0.9689	31/32		1	162.15
9002170250000	25.000	0.9843	63/64		1	181.70

## Series # 219 (D)

HSS High Helix (Type W), taper length, 130° point, standard  
straight shank, bright

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/ letter	Pkg. Qty.	per piece
9002190004000	0.400	0.0157	1/64		10	13.19
9002190005000	0.500	0.0197			10	12.37
9002190006000	0.600	0.0236			10	10.73
9002190006500	0.650	0.0256			10	13.19
9002190007000	0.700	0.0276			10	9.59
9002190007400	0.740	0.0291		69	10	12.86
9002190007500	0.750	0.0295			10	12.37
9002190008000	0.800	0.0315			10	8.93
9002190008500	0.850	0.0335			10	11.45
9002190009000	0.900	0.0354			10	8.93
9002190009500	0.950	0.0374			10	11.32
9002190010000	1.000	0.0394			10	8.10
9002190010500	1.050	0.0413			10	11.32
9002190011000	1.100	0.0433			10	7.45
9002190011500	1.150	0.0453			10	10.94
9002190012000	1.200	0.0472			10	7.34
9002190012200	1.220	0.0480			10	19.31
9002190012500	1.250	0.0492			10	10.80
9002190013000	1.300	0.0512			10	7.34
9002190013500	1.350	0.0531			10	9.41
9002190014000	1.400	0.0551		54	10	6.63
9002190014500	1.450	0.0571			10	9.41
9002190015000	1.500	0.0591			10	6.12
9002190015500	1.550	0.0610			10	9.13
9002190016000	1.600	0.0630			10	6.12
9002190016500	1.650	0.0650			10	9.13
9002190017000	1.700	0.0669		51	10	6.12
9002190017500	1.750	0.0689			10	8.69
9002190017800	1.780	0.0701		50	10	10.08
9002190018000	1.800	0.0709			10	5.91
9002190018500	1.850	0.0728		49	10	8.69
9002190019000	1.900	0.0748			10	5.91
9002190019500	1.950	0.0768			10	7.72
9002190019800	1.980	0.0780	5/64		10	8.17
9002190020000	2.000	0.0787			10	5.54
9002190020500	2.050	0.0807			10	8.22
9002190021000	2.100	0.0827			10	5.54
9002190021500	2.150	0.0846			10	8.69
9002190022000	2.200	0.0866			10	5.74
9002190022500	2.250	0.0886			10	8.69
9002190023000	2.300	0.0906			10	5.74
9002190023500	2.350	0.0925			10	8.69
9002190023800	2.380	0.0937	3/32		10	10.30
9002190024000	2.400	0.0945			10	5.66
9002190024500	2.450	0.0965			10	8.93
9002190025000	2.500	0.0984			10	5.66
9002190025500	2.550	0.1004			10	8.93
9002190026000	2.600	0.1024			10	5.66
9002190026500	2.650	0.1043			10	8.93
9002190027000	2.700	0.1063			10	5.79
9002190027500	2.750	0.1083			10	8.82
9002190028000	2.800	0.1102			10	5.79
9002190028500	2.850	0.1122			10	9.26
9002190029000	2.900	0.1142			10	6.18
9002190029500	2.950	0.1161		32	10	8.82
9002190030000	3.000	0.1181			10	5.91
9002190031000	3.100	0.1220			10	7.65
9002190031500	3.150	0.1240			10	11.60
9002190031700	3.170	0.1248	1/8		10	10.68
9002190032000	3.200	0.1260			10	7.01
9002190032500	3.250	0.1280			10	7.34
9002190033000	3.300	0.1299			10	7.01
9002190033500	3.350	0.1319			10	10.80

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