

# GUHRING

# DRILLS

**GUHRING Select**

## Series # 223 (DVHS)

HSS general purpose (Type N), stub length, 118° point, standard straight shank, steam oxide

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/letter	Pkg. Qty.	per piece
9002230254000	25.400	1.0000	1		1	156.54
9002230261900	26.190	1.0311	1 1/32		1	173.83
9002230265000	26.500	1.0433			1	218.90
9002230280000	28.000	1.1024			1	233.42
9002230285700	28.570	1.1248	1 1/8		1	173.65
9002230293700	29.370	1.1563	1 5/32		1	242.04
9002230300000	30.000	1.1811			1	255.17
9002230317500	31.750	1.2500	1 1/4		1	201.25

## Series # 224 (D)

HSS Low Helix (Type H), stub length, 118° point, standard straight shank, bright

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/letter	Pkg. Qty.	per piece
9002240090000	0.900	0.0354			10	7.84
9002240010000	1.000	0.0394			10	4.38
9002240011000	1.100	0.0433			10	4.69
9002240012000	1.200	0.0472			10	4.38
9002240013000	1.300	0.0512			10	4.69
9002240014000	1.400	0.0551		54	10	4.11
9002240015000	1.500	0.0591			10	4.05
9002240015500	1.550	0.0610			10	6.18
9002240015900	1.590	0.0626	1/16		10	4.18
9002240016000	1.600	0.0630			10	4.18
9002240017000	1.700	0.0669		51	10	4.18
9002240017800	1.780	0.0701		50	10	6.63
9002240018000	1.800	0.0709			10	4.18
9002240019000	1.900	0.0748			10	4.18
9002240019800	1.980	0.0780	5/64		10	3.78
9002240020000	2.000	0.0787			10	3.73
9002240021000	2.100	0.0827			10	4.38
9002240022000	2.200	0.0866			10	4.38
9002240023000	2.300	0.0906			10	4.38
9002240023800	2.380	0.0937	3/32		10	4.11
9002240024000	2.400	0.0945			10	4.38
9002240024500	2.450	0.0965			10	6.63
9002240025000	2.500	0.0984			10	4.11
9002240025500	2.550	0.1004			10	6.63
9002240026000	2.600	0.1024			10	4.38
9002240026500	2.650	0.1043			10	6.63
9002240027000	2.700	0.1063			10	4.69
9002240027800	2.780	0.1094	7/64		10	4.38
9002240028000	2.800	0.1102			10	4.69
9002240029000	2.900	0.1142			10	4.69
9002240029500	2.950	0.1161		32	10	6.63
9002240030000	3.000	0.1181			10	4.38
9002240031000	3.100	0.1220			10	5.08
9002240031700	3.170	0.1248	1/8		10	4.96
9002240032000	3.200	0.1260			10	4.82
9002240033000	3.300	0.1299			10	4.82
9002240033500	3.350	0.1319			10	7.27
9002240034000	3.400	0.1339			10	5.74
9002240035000	3.500	0.1378			10	4.96
9002240035700	3.570	0.1406	9/64	28	10	5.54
9002240036000	3.600	0.1417			10	5.74
9002240037000	3.700	0.1457			10	5.74
9002240038000	3.800	0.1496		25	10	6.12
9002240038500	3.850	0.1516			10	6.56
9002240039000	3.900	0.1535			10	6.12
9002240039700	3.970	0.1563	5/32		10	5.54
9002240040000	4.000	0.1575			10	5.54
9002240041000	4.100	0.1614			10	5.59

## Series # 224 (D)

HSS Low Helix (Type H), stub length, 118° point, standard straight shank, bright

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/letter	Pkg. Qty.	per piece
9002240042000	4.200	0.1654			10	5.59
9002240043000	4.300	0.1693		18	10	7.01
9002240043700	4.370	0.1720	11/64		10	7.01
9002240044000	4.400	0.1732			10	7.01
9002240045000	4.500	0.1772		16	10	7.01
9002240046000	4.600	0.1811			10	7.01
9002240047000	4.700	0.1850		13	10	7.01
9002240047600	4.760	0.1874	3/16		10	6.50
9002240048000	4.800	0.1890		12	10	7.22
9002240049000	4.900	0.1929			10	7.22
9002240050000	5.000	0.1969			10	6.50
9002240051000	5.100	0.2008			10	7.22
9002240051600	5.160	0.2031	13/64		10	8.17
9002240052000	5.200	0.2047			10	7.27
9002240053000	5.300	0.2087			10	7.72
9002240054000	5.400	0.2126			10	8.37
9002240055000	5.500	0.2165			10	8.17
9002240055600	5.560	0.2189	7/32		10	8.69
9002240056000	5.600	0.2205			10	8.87
9002240057000	5.700	0.2244			10	8.87
9002240058000	5.800	0.2283			10	8.87
9002240059000	5.900	0.2323			10	8.87
9002240059500	5.950	0.2343	15/64		10	9.13
9002240060000	6.000	0.2362			10	8.17
9002240062000	6.200	0.2441			10	15.82
9002240063000	6.300	0.2480			10	14.85
9002240063500	6.350	0.2500	1/4	E	10	9.90
9002240064000	6.400	0.2520			10	12.42
9002240065000	6.500	0.2559			10	9.90
9002240066000	6.600	0.2598			10	16.53
9002240067500	6.750	0.2657	17/64	H	10	11.12
9002240068000	6.800	0.2677			10	21.94
9002240070000	7.000	0.2756			10	10.68
9002240071400	7.140	0.2811	9/32	K	10	12.54
9002240072500	7.250	0.2854			10	14.34
9002240075000	7.500	0.2953			10	11.84
9002240079400	7.940	0.3126	5/16		5	13.90
9002240080000	8.000	0.3150			5	11.78
9002240080300	8.030	0.3161		O	5	14.80
9002240081000	8.100	0.3189			5	24.90
9002240083300	8.330	0.3280	21/64		5	14.80
9002240085000	8.500	0.3346			5	13.37
9002240090000	9.000	0.3543			5	14.16
9002240095000	9.500	0.3740			5	15.64
9002240095200	9.520	0.3748	3/8		5	17.43
9002240098000	9.800	0.3858		W	5	30.94
9002240099200	9.920	0.3906	25/64		5	26.83
9002240100000	10.000	0.3937			5	16.42
9002240102000	10.200	0.4016			5	22.58
9002240103200	10.320	0.4063	13/32		5	22.07
9002240105000	10.500	0.4134			5	20.91
9002240107200	10.720	0.4220	27/64		1	32.57
9002240110000	11.000	0.4331			1	29.28
9002240111100	11.110	0.4374	7/16		1	31.58
9002240115000	11.500	0.4528			1	31.58
9002240119100	11.910	0.4689	15/32		1	29.28
9002240120000	12.000	0.4724			1	32.30
9002240123000	12.300	0.4843	31/64		1	36.73
9002240125000	12.500	0.4921			1	36.73
9002240127000	12.700	0.5000	1/2		1	34.99
9002240130000	13.000	0.5118			1	36.86
9002240135000	13.500	0.5315			1	45.28
9002240140000	14.000	0.5512			1	42.59