

DRILLS

GUHRING

Series # 266 (D)

HSS general purpose (Type N), extra length #1, 118° point,
Morse Taper shank, steam oxide

EDP Number	Diameter				List Price	
	mm	decimal inch	fraction inch	wire/ letter	Pkg. Qty.	per piece
9002660085000	8.500	0.3346			1	48.73
9002660090000	9.000	0.3543			1	48.52
9002660100000	10.000	0.3937			1	52.49
9002660102000	10.200	0.4016			1	60.66
9002660102500	10.250	0.4035			1	63.83
9002660103200	10.320	0.4063	13/32		1	60.66
9002660105000	10.500	0.4134			1	60.66
9002660110000	11.000	0.4331			1	63.24
9002660111100	11.110	0.4374	7/16		1	58.74
9002660115000	11.500	0.4528			1	58.74
9002660118000	11.800	0.4646			1	70.89
9002660120000	12.000	0.4724			1	67.43
9002660125000	12.500	0.4921			1	58.74
9002660127000	12.700	0.5000	1/2		1	63.83
9002660130000	13.000	0.5118			1	67.34
9002660134900	13.490	0.5311	17/32		1	67.34
9002660135000	13.500	0.5315			1	71.22
9002660140000	14.000	0.5512			1	71.22
9002660142900	14.290	0.5626	9/16		1	81.77
9002660145000	14.500	0.5709			1	81.77
9002660150000	15.000	0.5906			1	82.29
9002660152500	15.250	0.6004			1	102.22
9002660155000	15.500	0.6102			1	91.93
9002660160000	16.000	0.6299			1	86.34
9002660165000	16.500	0.6496			1	89.36
9002660166700	16.670	0.6563	21/32		1	90.65
9002660170000	17.000	0.6693			1	95.80
9002660175000	17.500	0.6890			1	105.25
9002660180000	18.000	0.7087			1	103.83
9002660185000	18.500	0.7283			1	108.67
9002660186500	18.650	0.7343	47/64		1	114.96
9002660190000	19.000	0.7480			1	114.06
9002660190500	19.050	0.7500	3/4		1	120.17
9002660195000	19.500	0.7677			1	120.17
9002660197500	19.750	0.7776			1	193.90
9002660200000	20.000	0.7874			1	120.12
9002660205000	20.500	0.8071			1	157.31
9002660206400	20.640	0.8126	13/16		1	164.70
9002660210000	21.000	0.8268			1	152.54
9002660215000	21.500	0.8465			1	180.92
9002660220000	22.000	0.8661			1	164.70
9002660225000	22.500	0.8858			1	187.93
9002660230000	23.000	0.9055			1	177.76
9002660230200	23.020	0.9063	29/32		1	207.74
9002660340000	34.000	1.3386			1	422.29

Series # 280 (D)

HSS Form A center drill, Extra long, 60° point, non-flatted
body, bright

EDP Number	Order No.	Size	Pilot dia. mm	Body dia. mm	List Price	
					Pkg. Qty.	per piece
9002800010000	1.000	1.00	1.000	4.000	1	16.10
9002800016000	1.600	1.60	1.600	5.000	1	16.62
9002800020000	2.000	2.00	2.000	6.000	1	17.74
9002800025000	2.500	2.50	2.500	8.000	1	22.68
9002800031500	3.150	3.15	3.150	10.000	1	39.42

Series # 281 (D)

HSS Form A center drill, 60° point, non-flatted body, bright

EDP Number	Order No.	Size	Pilot dia. mm	Body dia. mm	List Price	
					Pkg. Qty.	per piece
9002810005000	0.500	0.50	0.500	3.150	1	12.22
9002810008000	0.800	0.80	0.800	3.150	1	11.57
9002810010000	1.000	1.00	1.000	3.150	1	7.48
9002810012500	1.250	1.25	1.250	4.000	1	13.09
9002810016000	1.600	1.60	1.600	5.000	1	6.37
9002810020000	2.000	2.00	2.000	6.300	1	7.62
9002810025000	2.500	2.50	2.500	8.000	1	8.29
9002810031500	3.150	3.15	3.150	10.000	1	11.84
9002810040000	4.000	4.00	4.000	12.500	1	15.18
9002810050000	5.000	5.00	5.000	16.000	1	24.45
9002810063000	6.300	6.30	6.300	20.000	1	43.58
9002810080000	8.000	8.00	8.000	25.000	1	72.45
9002810100000	10.000	10.00	10.000	31.500	1	161.88

Series # 282 (D)

HSS Form A center drill, 60° point, non-flatted body, bright,
LH

EDP Number	Order No.	Size	Pilot dia. mm	Body dia. mm	List Price	
					Pkg. Qty.	per piece
9002820008000	0.800	0.80	0.800	3.150	1	13.88
9002820010000	1.000	1.00	1.000	3.150	1	12.99
9002820012500	1.250	1.25	1.250	4.000	1	15.97
9002820016000	1.600	1.60	1.600	5.000	1	13.21
9002820020000	2.000	2.00	2.000	6.300	1	11.97
9002820025000	2.500	2.50	2.500	8.000	1	14.39
9002820031500	3.150	3.15	3.150	10.000	1	18.73
9002820040000	4.000	4.00	4.000	12.500	1	30.83
9002820050000	5.000	5.00	5.000	16.000	1	31.81

Series # 283 (D)

HSS Form R center drill, Radiused, 60° point, non-flatted
body, bright

EDP Number	Order No.	Size	Pilot dia. mm	Body dia. mm	List Price	
					Pkg. Qty.	per piece
9002830005000	0.500	0.50	0.500	3.150	1	12.22
9002830008000	0.800	0.80	0.800	3.150	1	11.57
9002830010000	1.000	1.00	1.000	3.150	1	10.14
9002830012500	1.250	1.25	1.250	4.000	1	10.14
9002830016000	1.600	1.60	1.600	5.000	1	9.69
9002830020000	2.000	2.00	2.000	6.300	1	10.79
9002830025000	2.500	2.50	2.500	8.000	1	7.88
9002830031500	3.150	3.15	3.150	10.000	1	14.87
9002830040000	4.000	4.00	4.000	12.500	1	18.80
9002830050000	5.000	5.00	5.000	16.000	1	35.68
9002830063000	6.300	6.30	6.300	20.000	1	46.25
9002830080000	8.000	8.00	8.000	25.000	1	72.45
9002830100000	10.000	10.00	10.000	31.500	1	161.88

Series # 284 (D)

HSS Form R center drill, Radiused, 60° point, non-flatted
body, bright, LH

EDP Number	Order No.	Size	Pilot dia. mm	Body dia. mm	List Price	
					Pkg. Qty.	per piece
9002840012500	1.250	1.25	1.250	4.000	1	15.97
9002840016000	1.600	1.60	1.600	5.000	1	13.21
9002840020000	2.000	2.00	2.000	6.300	1	12.69
9002840025000	2.500	2.50	2.500	8.000	1	15.52
9002840031500	3.150	3.15	3.150	10.000	1	19.33
9002840040000	4.000	4.00	4.000	12.500	1	30.83