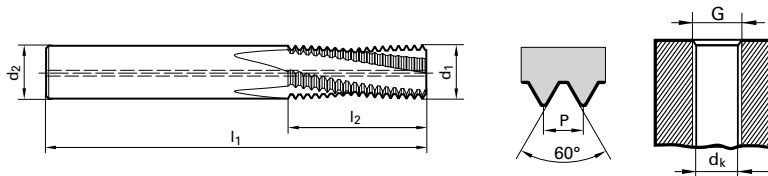


METRIC/METRIC FINE



Series 3737
Thread Depth 2 X D
Tool Material Coolant Fed Carbide
Coating TiCN
Shank HA (round)
Countersink No



Metric Size	dk mm	d2 mm	d1 mm	l1 mm	l2 mm	No. flutes	3737 EDP #
M 6 X 1.0	5.0	6.0	4.80	54.0	13.5	3	9037370060000
M 8 X 1.25	6.8	8.0	6.40	62.0	18.1	3	9037370080000
M 8 X 1.0	7.0	8.0	6.40	62.0	17.5	3	9037370080050
M10 X 1.5	8.5	10.0	7.95	74.0	21.8	3	9037370100000
M10 X 1.0	9.0	10.0	7.95	74.0	21.5	3	9037370100050
M10 X1.25	8.8	10.0	7.95	74.0	21.9	3	9037370100060
M12 X 1.75	10.2	10.0	9.95	74.0	25.4	4	9037370120000
M12 X 1.50	10.5	10.0	9.95	74.0	26.3	4	9037370120070
M14 X 2.0	12.0	12.0	11.20	90.0	31.0	4	9037370140000
M14 X1.50	12.5	12.0	11.20	90.0	30.8	4	9037370140070
M16 X 2.0	14.0	14.0	12.80	90.0	35.0	4	9037370160000
M16 X1.50	14.5	14.0	12.80	90.0	33.8	4	9037370160070
M20 X 2.5	17.5	16.0	15.95	102.0	41.3	5	9037370200000
M20 X1.50	18.5	16.0	15.95	102.0	42.8	5	9037370200070