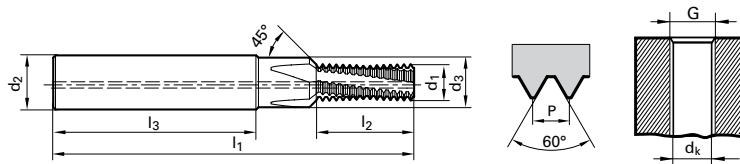


METRIC



- Coolant fed ≥ 4 mm dia.

Series	3526
Thread Depth	2 X D
Tool Material	Coolant Fed Carbide
Coating	TiCN
Shank	HA (round)
Countersink	Yes



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3526 EDP #
M3 X 0.50	2.50	2.30	6.0	3.4	48.0	6.7	36.0	3	9035260030000
M4 X 0.70	3.30	3.00	6.0	4.5	48.0	8.7	36.0	3	9035260040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	10.8	36.0	3	9035260050000
M6 X 1.00	5.00	4.80	8.0	6.6	62.0	13.5	36.0	3	9035260060000
M8 X 1.25	6.80	6.40	10.0	9.0	74.0	18.1	40.0	3	9035260080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	21.7	45.0	4	9035260100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	25.4	45.0	4	9035260120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.0	48.0	4	9035260140000
M16 X 2.00	14.00	12.80	18.0	17.5	102.0	35.0	48.0	4	9035260160000
M20 X 2.50	17.50	14.50	20.0	21.5	125.0	41.2	50.0	4	9035260200000

METRIC FINE



Series	3528
Thread Depth	2 X D
Tool Material	Coolant Fed Carbide
Coating	TiCN
Shank	HA (round)
Countersink	Yes

Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	No. flutes	3528 EDP #
M4 X 0.50	3.00	3.00	6.0	4.5	48.0	8.7	36.0	3	9035280040030
M5 X 0.50	4.50	4.00	6.0	5.5	54.0	10.7	36.0	3	9035280050030
M6 X 0.50	5.50	4.80	8.0	6.6	62.0	12.7	36.0	3	9035280060030
M6 X 0.75	5.20	4.80	8.0	6.6	62.0	13.1	36.0	3	9035280060040
M8 X 0.75	7.20	6.40	10.0	9.0	74.0	16.9	40.0	3	9035280080040
M8 X 1.00	7.00	6.40	10.0	9.0	74.0	17.5	40.0	3	9035280080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.5	45.0	4	9035280100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.9	45.0	4	9035280100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	25.5	45.0	4	9035280120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	26.2	45.0	4	9035280120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.8	48.0	4	9035280140070
M16 X 1.50	14.50	12.80	18.0	17.5	102.0	33.8	48.0	4	9035280160070