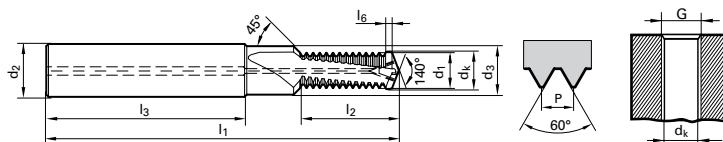


## UNC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

<b>Series</b>	<b>4139</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>TiCN</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>



UNC Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	4139 EDP #
1/4-20	0.201	5.000	8.000	6.600	62.000	14.900	36.000	1.30	2	9041390063500
5/16-18	0.260	6.250	10.000	9.000	74.000	18.100	40.000	1.50	2	9041390079380
3/8-16	0.315	7.500	12.000	11.000	80.000	22.100	45.000	1.50	2	9041390095250
7/16-14	0.370	8.800	12.000	11.000	80.000	25.000	45.000	1.50	2	9041390111130
1/2-13	0.425	10.200	14.000	13.500	90.000	26.900	45.000	1.50	2	9041390127000
9/16-12	0.480	11.600	16.000	15.500	102.000	31.200	48.000	1.50	2	9041390142880
5/8-11	0.531	13.000	18.000	17.500	102.000	36.300	48.000	1.50	2	9041390158750

## UNF



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

<b>Series</b>	<b>4141</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>TiCN</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>

UNF Size	dk inch	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	4141 EDP #
1/4-28	0.217	5.000	8.000	6.600	62.000	12.800	36.000	1.00	2	9041410063500
5/16-24	0.272	6.250	10.000	9.000	74.000	18.200	40.000	1.10	2	9041410079380
3/8-24	0.335	7.950	12.000	11.000	80.000	20.600	45.000	1.10	2	9041410095250
7/16-20	0.390	9.500	12.000	11.000	80.000	24.700	45.000	1.30	2	9041410111130
1/2-20	0.453	10.200	14.000	13.500	90.000	27.500	45.000	1.30	2	9041410127000
9/16-18	0.508	11.600	16.000	15.500	102.000	30.600	48.000	1.50	2	9041410142880
5/8-18	0.571	13.000	18.000	17.500	102.000	33.700	48.000	1.50	2	9041410158750