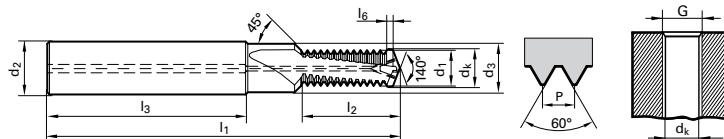


## METRIC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed  $\geq$  M4 dia.

<b>Series</b>	<b>3779</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>Bright Finish</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>



Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3779 EDP #
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037790040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.1	36.0	0.80	2	9037790050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037790060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037790080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037790100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037790120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.6	48.0	1.50	2	9037790140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037790160000

## METRIC



- Drill and thread mill with one tool
- Recommended for non-ferrous materials
- Coolant fed  $\geq$  M4 dia.

<b>Series</b>	<b>3781</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>TiCN</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>

Metric Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3781 EDP #
M4 X 0.70	3.30	3.20	6.0	4.5	48.0	9.0	36.0	0.70	2	9037810040000
M5 X 0.80	4.20	4.00	6.0	5.5	54.0	11.1	36.0	0.80	2	9037810050000
M6 X 1.00	5.00	4.75	8.0	6.6	62.0	13.9	36.0	1.00	2	9037810060000
M8 X 1.25	6.80	6.35	10.0	9.0	74.0	18.7	40.0	1.25	2	9037810080000
M10 X 1.50	8.50	7.95	12.0	11.0	80.0	22.5	45.0	1.50	2	9037810100000
M12 X 1.75	10.20	9.95	14.0	13.5	90.0	26.1	45.0	1.50	2	9037810120000
M14 X 2.00	12.00	11.20	16.0	15.5	102.0	31.6	48.0	1.50	2	9037810140000
M16 X 2.00	14.00	13.20	18.0	17.5	102.0	36.0	48.0	1.50	2	9037810160000