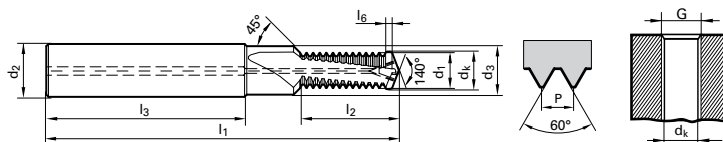


METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous material

Series	3791
Thread Depth	2 X D
Tool Material	Coolant Fed Carbide
Coating	Bright Finish
Shank	HA (round)
Countersink	Yes



Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3791 EDP #
M6 X 0.75	5.25	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037910060040
M8 X 0.75	7.25	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037910080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037910080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037910100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037910100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037910120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037910120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037910140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037910160070

METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

Series	3793
Thread Depth	2 X D
Tool Material	Coolant Fed Carbide
Coating	TiCN
Shank	HA (round)
Countersink	Yes

Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3793 EDP #
M6 X 0.75	5.25	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037930060040
M8 X 0.75	7.25	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037930080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037930080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037930100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037930100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037930120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037930120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037930140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037930160070