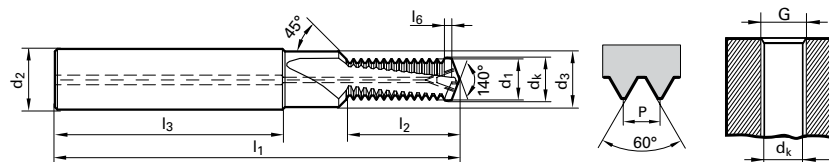


## METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

<b>Series</b>	<b>3795</b>
<b>Thread Depth</b>	<b>2.5 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>Bright Finish</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>



Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3795 EDP #
M8 X 0.75	7.25	6.35	10.0	9.0	74.0	20.8	40.0	0.75	2	9037950080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	21.3	40.0	1.00	2	9037950080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	26.6	45.0	1.00	2	9037950100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	26.6	45.0	1.25	2	9037950100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	31.0	45.0	1.00	2	9037950120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	31.9	45.0	1.50	2	9037950120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	35.2	48.0	1.50	2	9037950140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	41.6	48.0	1.50	2	9037950160070

## METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

<b>Series</b>	<b>3797</b>
<b>Thread Depth</b>	<b>2.5 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>TiCN</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>

Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3797 EDP #
M8 X 0.75	7.25	6.35	10.0	9.0	74.0	20.8	40.0	0.75	2	9037970080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	21.3	40.0	1.00	2	9037970080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	26.6	45.0	1.00	2	9037970100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	26.6	45.0	1.25	2	9037970100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	31.0	45.0	1.00	2	9037970120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	31.9	45.0	1.50	2	9037970120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	35.2	48.0	1.50	2	9037970140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	41.6	48.0	1.50	2	9037970160070