

EXCLUSIVE LINE®

RT 100 T – special tools for conventional and MQL machining



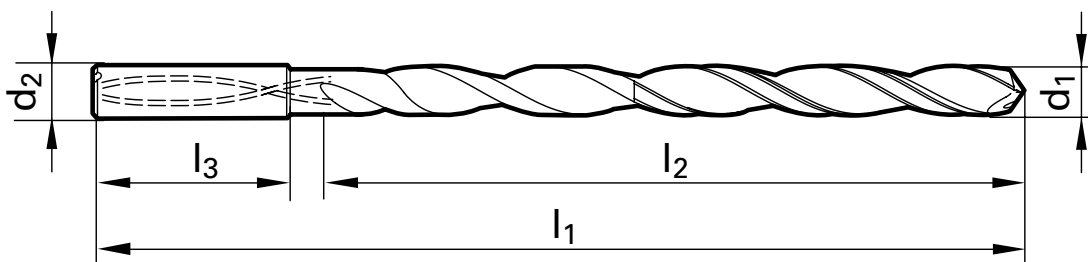
RT 100 T Inquiry Order

Contact name	Customer number	New cust.	RFQ/PO. Number
	Company	Contact	
	Street	Postcode	
	Telephone	Fax	
	Date	Signature	

repetiton order: _____ first order to attached drawing

Ø nom. 3.0 up to 16.0 mm
max. drilling depth 30 x D, max. length 400 mm

Attention: pilot hole is necessary!



Please add information or measures. They are only necessary either for the tool or for the workpiece.

Tool	Ø nom. d ₁ (mm) h7	3.0...16.0 mm	
	Total length l ₁ (mm)	max. 400 mm	
	Flute length l ₂ (mm)		
	Shank length l ₃ (mm)		
	Ø shank d ₂ (mm) h6		
	Clamping (HA shank recommended)		

Workpiece	Material	
	Description	
	Tolerance on Ø	
	Drilling depth	
	Surface finish	

Machine	Conv. machine tools / Deep hole drilling mach.	
	Vertical / horizontal	
	Soluble oil / MQL / neat oil	
	Pressure in bar (min. 40 bar)	
	Pilot hole	