

Brazed single-fluted gun drill EB 80 with solid carbide head

**Ex-stock range from Ø 4,0 to 12,0 mm
total lengths up to 1080 mm
with TiN and TiCN coatings**



Suitable for almost every material, Guhring's EB 80 brazed single-fluted gun drills are available ex-stock within a diameter range from 4,00 to 12,00 mm and with total lengths up to 1080 mm.

Since their introduction, the gun drill ex-stock ranges are astoundingly successful. Meanwhile, they made deep hole drilling a standard operation with obvious advantages for the customer:

- very favourable prices even for small volume orders
- low stock and low storage costs in your production
- available ex-stock within 24 hours
- in addition: a sensational price-performance ratio

This success leads to another expanding of the EB 80 ex-stock range. Now, Guhring offers EB 80 gun drills as special ex-stock tools with TiCN-coating for alloyed and high-alloyed steels.

All versions have a carbide head with carbide grade K15. Therefore, they are optimally suited for high demanding drilling operations with cooling by soluble oil and suitable for nearby all materials.

The driver is according to DIN 6535 HA. This enables the clamping of these single-fluted gun drills in hydraulic expansion chucks or sealed collet holders.

We can naturally also produce any required gun drill as a special tool.

EB 80

Head form

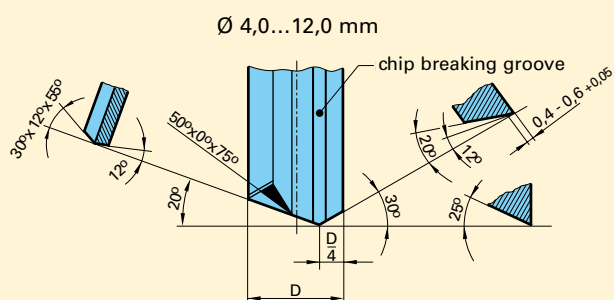
(position of supporting strips)

The ex-stock range is produced with head form G, providing excellent results in all materials with small hole tolerances.



Suitable for all materials, but for smaller hole tolerances

supporting strip

Point grind ex-stock range with TiN-coating**Point grind ex-stock range with TiCN-coating**