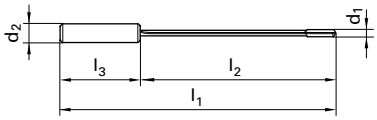
Gun drills EB 80

Guhring no.	5018	5639
Standard	Guhring std.	
Tool material	Carbide	
Carbide grade	K15	K30/K40
Surface	S	C
Drilling depth	20 x D	20 x D
Cutting direction	right-hand	right-hand
Tolerance	h5	h5
Discount group	123	123
Techn. data page	19	19



d1	d2	l1	l2	l3	5018	5639
mm	mm	mm	mm	mm	Availability	
4.000	12.000	150.00	100.00	45.00	●	●
4.200	12.000	160.00	110.00	45.00	●	
4.500	12.000	170.00	120.00	45.00	●	
5.000	16.000	180.00	130.00	48.00	●	●
5.500	16.000	190.00	140.00	48.00	●	
6.000	16.000	210.00	160.00	48.00	●	●
6.500	16.000	220.00	170.00	48.00	●	
7.000	16.000	235.00	185.00	48.00	●	
8.000	16.000	260.00	210.00	48.00	●	●
9.000	16.000	280.00	230.00	48.00	●	
10.000	20.000	320.00	260.00	50.00	●	●
12.000	20.000	370.00	310.00	50.00	●	●

○ bright S TiN C TiCN