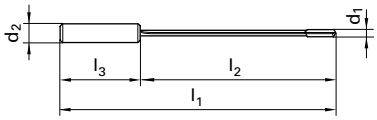
Gun drills EB 80

Guhring no.	5460	5640
Standard	Guhring std.	
Tool material	Carbide	
Carbide grade	K15	K30/K40
Surface	S	C
Drilling depth	30 x D	30 x D
Cutting direction	right-hand	right-hand
Tolerance	h5	h5
Discount group	123	123
Techn. data page	19	19



d1	d2	l1	l2	l3	Availability	
mm	mm	mm	mm	mm		
4.000	12.000	200.00	155.00	45.00	●	●
4.200	12.000	210.00	165.00	45.00	●	
4.500	12.000	220.00	175.00	45.00	●	
5.000	16.000	230.00	182.00	48.00	●	●
5.500	16.000	245.00	197.00	48.00	●	
6.000	16.000	260.00	212.00	48.00	●	●
6.500	16.000	275.00	227.00	48.00	●	
7.000	16.000	290.00	242.00	48.00	●	
8.000	16.000	320.00	272.00	48.00	●	●
9.000	16.000	350.00	302.00	48.00	●	
10.000	20.000	400.00	350.00	50.00	●	●
12.000	20.000	450.00	400.00	50.00	●	●

○ bright S TiN C TiCN