

Single-fluted gun drills EB 80

To ensure EB 80 is designed and produced specifically for your application, please complete the questionnaire and use for your inquiry/order.

From Ø 6.0...20.0 mm we can fit PCD or CBN cutting edges on request. With AISi-alloys for example, tool life subsequently increases multi-fold.

Fast service for brazed single-fluted gun drills

In addition to the ex-stock range Guhring offers a fast service for gun drills with standard point grind and standard driver in the following dimensions. Delivery time is max. 3 weeks.

nom.-Ø- mm	in increments of mm	head form	total length	Prices on request
2.00...13.90	0.1	G	≤ 7.5 mm Ø 650 max	
4.00...13.90	0.1	C	> 7.5 mm Ø 1000 max	
14.00...22.00	0.5	G	1000 max	
14.00...22.00	0.5	C	1000 max	

Tool material: solid carbide/K15

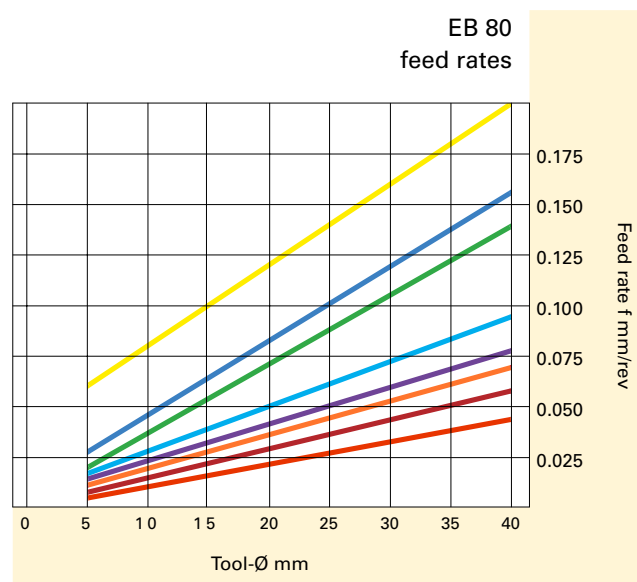
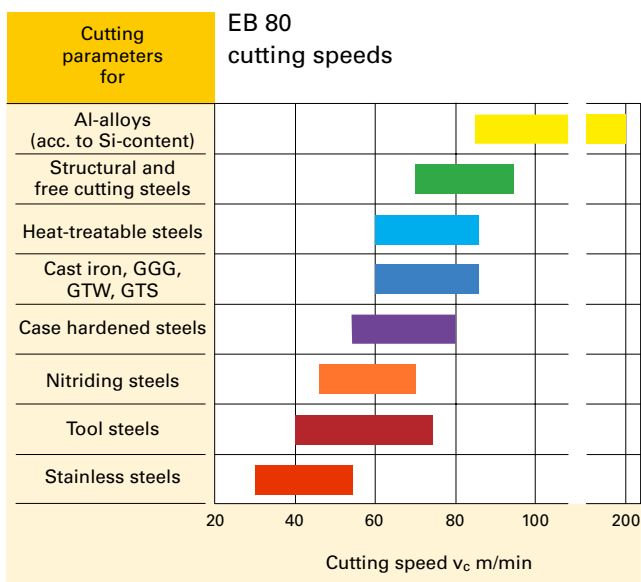
Surface finish: ○

Standard head lengths (mm)

Ø-range	length	Ø-range	length
2.00...2.49	15	10.00...10.99	35
2.50...2.99	18	11.00...17.00	40
3.00...3.99	20	17.01...20.00	45
4.00...5.19	25	20.01...23.00	50
5.20...6.99	30	23.01...26.00	55
7.00...9.99	35	26.01...40.00	65

Flute length: min. 20 x D

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(Detailed cutting parameters see GuhringNavigator)

