


Tool holders





≤ 1.5×D, Guhring no. 4106



≤ 3×D, Guhring no. 4107

Guhring no.	4112
Tool material	Solid carbide
Carbide grade	K/P
Surface finish	nanoFIRE
Application	steel
	

Guhring no.	4113
Tool material	Solid carbide
Carbide grade	K/P
Surface finish	FIRE
Application	cast iron
	

Guhring no.	4114
Tool material	Solid carbide
Carbide grade	K
Surface finish	bright
Application	Al and Al-alloys
	

V _c m/min	Feed column no.
130	6
110	5
130	7
110	6
130	6
125	6
110	5
110	6
90	5
130	7
110	6
70	4
105	5
70	4
60	5
55	4
55	3
50	2
55	3
40	3
35	3
25	2
25	2
40	3
35	2

V _c m/min	Feed column no.
100	6
90	6
80	5
80	5
80	5
80	5
120	7
100	6
90	6

V _c m/min	Feed column no.
200	7
180	7
150	7
120	7
180	7
70	6
180	7
120	6
70	6
50	6
45	6
35	5