Tool holders ≤ 5×D, Guhring no. 4108

Guhring no.	4112
Tool material	Solid carbide
Carbide grade	K/P
Surface finish	nanoFIRE
Application	steel

v_c m/min	Feed column no.
125	6
105	5
125	7
105	6
125	6
120	6
105	5
105	6
85	5
125	7
105	6
70	4
105	5
70	4
55	5
50	4
55	3
50	2
55	3
40	3
35	3
25	2
25	2
40	3
35	2

Guhring no.	4113
Tool material	Solid carbide
Carbide grade	K/P
Surface finish	FIRE
Application	cast iron

v_c m/min	Feed column no.
100	6
90	6
80	5
80	5
80	5
80	5
120	7
100	6
90	6

Guhring no.	4114
Tool material	Solid carbide
Carbide grade	K
Surface finish	bright
Application	Al and Al-alloys

v_c m/min	Feed column no.
180	7
180	7
140	7
110	7
180	7
70	6
180	7
120	6
70	6
50	6
45	6
35	5