

HT 800 WP Special Tools Questionnaire



Order **Enquiry**

Name/customer no. if available New customer

Street/house no.

Telephone

Date

Contact for queries

Order number

Town/post code

Fax

Signature

Quantity holders inserts

Material to be machined

Machining

*
 *

*please incl. separate drawing

Flute spiral partly spiral straight

Dimensions
For spiral- & straight-fluted types

tol. h7 m7

d1=

point angle of interchangeable insert

d1

1st interchangeable insert 2nd interchangeable insert

d2= d2 d3 d4

drilling depth₁ 1. chamfer angle 2. chamfer angle

drilling depth₂ flute length shank

total length

Shank form

HA HE HSK, form size size SK, size

Internal cooling yes no

Interchangeable insert coating

FIRE TiAlN SuperA TiAlN TiCN TiN bright