

# EXCLUSIVE<sup>®</sup>LINE

## HR 500 Cast solid carbide high-performance reamers

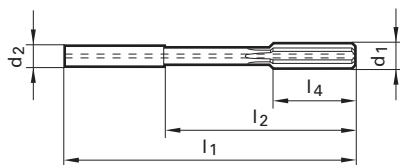
**GG+GGG**

### High-performance reamers Cast



The solid carbide HPC reamer HR 500 operates with highest cutting rates and produces extremely high-quality holes. Therefore, it often enables considerable savings in the process costs. In addition, it provides very high process reliability.

The special coolant supply of the type HS 500 D with flutes in the shank ensures optimal chip evacuation and reliable cooling.



Code no.	d1	d2 h6	l1	l2	l4	
	mm	mm	mm	mm	mm	
3.000	3.000	4.000	68.00	40.00	12.00	6
4.000	4.000	4.000	68.00	40.00	12.00	6
5.000	5.000	6.000	76.00	40.00	12.00	6
6.000	6.000	6.000	76.00	40.00	12.00	6
7.000	7.000	8.000	101.00	65.00	16.00	8
8.000	8.000	8.000	101.00	65.00	16.00	8
9.000	9.000	10.000	101.00	61.00	19.00	8
10.000	10.000	10.000	101.00	61.00	19.00	8
11.000	11.000	12.000	130.00	85.00	19.00	8
12.000	12.000	12.000	130.00	85.00	19.00	8
13.000	13.000	14.000	130.00	85.00	22.00	8
14.000	14.000	14.000	130.00	85.00	22.00	8
15.000	15.000	16.000	150.00	102.00	22.00	8
16.000	16.000	16.000	150.00	102.00	22.00	8
17.000	17.000	18.000	150.00	102.00	25.00	8
18.000	18.000	18.000	150.00	102.00	25.00	8
19.000	19.000	20.000	150.00	100.00	25.00	8
20.000	20.000	20.000	150.00	100.00	25.00	8

### Solid carbide

HR 500  
Guss S



HR 500  
Guss D



Guhring no.

1036

1037

Surface finish

Y

Y

Discount group

166

166



H7



H7



### Availability

