

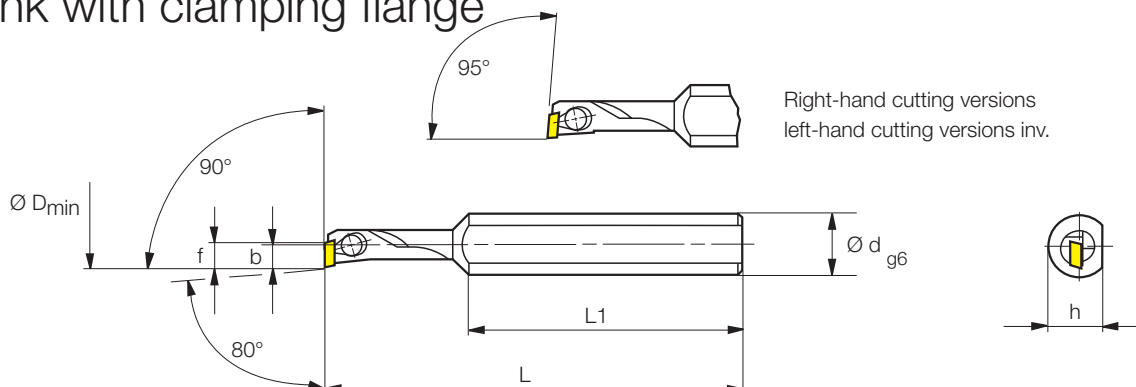


Boring bars

starting from 5 mm working diameter

90° / 95° approach angle, 80° corner angle

Shank with clamping flange



Part nr. 20030										
Code	Drawing nr.		Ø D _{min}	Ø d	f	b	h	L ₁	L	Inserts*
90° approach angle										
5,000	H 1733-0800 2890 R	●	5	8	2.80	3.25	7	36	55	W 1733-... L
6,000	H 1733-0800 3390 R	●	6	8	3.30	3.25	7	36	55	
7,000	H 1733-0800 3890 R	●	7	8	3.80	3.25	7	36	65	
8,000	H 1733-0800 4390 R	●	8	8	4.30	3.25	7	36	65	
95° approach angle										
5,001	H 1733-0800 2895 R	●	5	8	2.80	3.25	7	36	55	
6,001	H 1733-0800 3395 R	●	6	8	3.30	3.25	7	36	55	
7,001	H 1733-0800 3895 R	●	7	8	3.80	3.25	7	36	65	
8,001	H 1733-0800 4395 R	●	8	8	4.30	3.25	7	36	65	
Part nr. 20031										
Code	Drawing nr.		Ø D _{min}	Ø d	f	b	h	L ₁	L	Inserts*
90° approach angle										
5,000	H 1733-0800 2890 L	●	5	8	2.80	3.25	7	36	55	W 1733-... R
6,000	H 1733-0800 3390 L	●	6	8	3.30	3.25	7	36	55	
7,000	H 1733-0800 3890 L	●	7	8	3.80	3.25	7	36	65	
8,000	H 1733-0800 4390 L	●	8	8	4.30	3.25	7	36	65	
95° approach angle										
5,001	H 1733-0800 2895 L	●	5	8	2.80	3.25	7	36	55	
6,001	H 1733-0800 3395 L	●	6	8	3.30	3.25	7	36	55	
7,001	H 1733-0800 3895 L	●	7	8	3.80	3.25	7	36	65	
8,001	H 1733-0800 4395 L	●	8	8	4.30	3.25	7	36	65	

*Please note: Left-hand boring bars have to be fitted with right-hand inserts and right-hand boring bars with left-hand inserts!

● ex stock

Ordering example: 1 piece H 1733-0800 3390 R = Ordering number: 20030 6,000



Shank with clamping flange 1733-...



Spare parts page 118



Grade selections and insert geometries page 120