

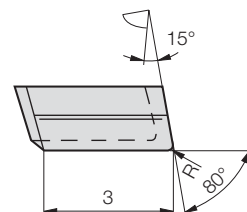
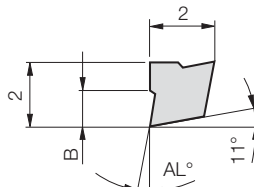


# Indexable inserts precision ground for boring bars starting from 6 mm working diameter

## Insert W 8003-.... .... L/R\*

Carbide / carbide coated

Left-hand cutting versions  
right-hand cutting versions inv.

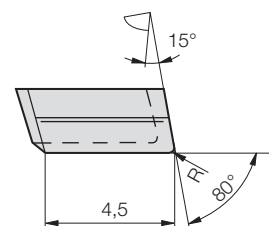
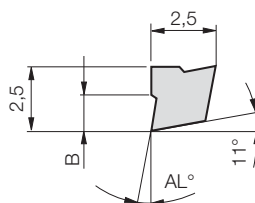


					Part nr. 20233	Part nr. 20234 uncoated	Part nr. 20235	Part nr. 20236 coated	Artikel Nr. 20237
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,030	W 8003-0014 1020 L	0.05	1.4	10	●	●	●	○	●
80,031	W 8003-0214 1020 L	0.2	1.4	10	●	●	●	○	●
					Part nr. 20238	Part nr. 20239 uncoated	Part nr. 20240	Part nr. 20241 beschichtet	Artikel Nr. 20242
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,030	W 8003-0014 1020 R	0.05	1.4	10	●	●	●	○	●
80,031	W 8003-0214 1020 R	0.2	1.4	10	●	●	●	○	●

## Insert W 8005-.... .... L/R\*

Carbide / carbide coated

Left-hand cutting versions  
right-hand cutting versions inv.

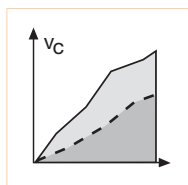


					Part nr. 20243	Part nr. 20244 uncoated	Part nr. 20245	Part nr. 20246 coated	Part nr. 20247
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,050	W 8005-0012 1020 L	0.05	1.2	10	●	●	●	○	●
80,051	W 8005-0212 1020 L	0.2	1.2	10	●	●	●	●	●
80,052	W 8005-0416 1020 L	0.4	1.6	10	●	●	●	●	●
					Part nr. 20248	Part nr. 20249 uncoated	Part nr. 20450	Part nr. 20251 coated	Part nr. 20252
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,050	W 8005-0012 1020 R	0.05	1.2	10	●	●	●	○	●
80,051	W 8005-0212 1020 R	0.2	1.2	10	●	●	●	●	●
80,052	W 8005-0416 1020 R	0.4	1.6	10	●	●	●	●	●

\*Please note: Left-hand boring bars have to be fitted with right-hand inserts and right-hand boring bars with left-hand inserts!

● ex stock ○ on request

Ordering example: 1 piece W 8003-0014 1020 L H26 = Ordering number: 20237 80,030



Application  
recommendations  
page 125



Grade selections and  
insert geometries  
page 120



Insert  
carbide uncoated  
W 8003-.... .... L  
W 8005-.... .... L