

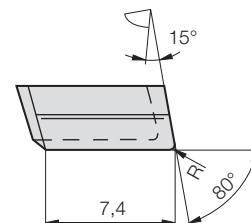
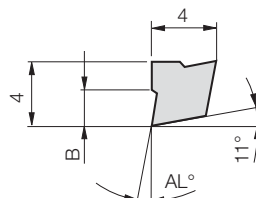
Indexable inserts precision ground for boring bars starting from 6 mm working diameter



Insert W 8008-.... L/R*

Carbide / carbide coated

Left-hand cutting versions
right-hand cutting versions inv.

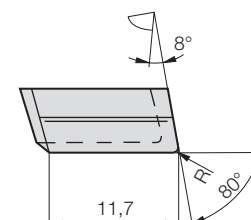
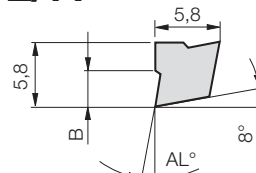


					Part nr. 20253	Part nr. 20254 uncoated	Part nr. 20255	Part nr. 20256 coated	Part nr. 20257
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,080	W 8008-0218 1000 L	0,2	1,8	10	●	●	●	○	●
80,081	W 8008-0422 1000 L	0,4	2,2	10	●	●	●	●	●
80,082	W 8008-0826 1000 L	0,8	2,6	10	●	●	●	●	●
80,083	W 8008-0226 2420 L	0,2	2,6	24	○	●	●	○	●
80,084	W 8008-0426 2420 L	0,4	2,6	24	○	●	●	○	●
					Part nr. 20258	Part nr. 20259 uncoated	Part nr. 20260	Part nr. 20261 coated	Part nr. 20262
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,080	W 8008-0218 1000 R	0,2	1,8	10	●	●	●	○	●
80,081	W 8008-0422 1000 R	0,4	2,2	10	●	●	●	●	●
80,082	W 8008-0826 1000 R	0,8	2,6	10	○	●	●	●	●
80,083	W 8008-0226 2420 R	0,2	2,6	24	○	●	●	○	●
80,084	W 8008-0426 2420 R	0,4	2,6	24	○	●	●	○	●

Insert W 8012-.... L/R*

Carbide / carbide coated

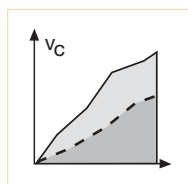
Left-hand cutting versions
right-hand cutting versions inv.



					Part nr. 20263	Part nr. 20264 uncoated	Part nr. 20265	Part nr. 20267 coated	Part nr. 20268
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,120	W 8012-0422 1000 L	0,4	2,2	10	●	●	●	○	●
80,121	W 8012-0826 1000 L	0,8	2,6	10	●	●	●	●	●
80,122	W 8012-0436 2420 L	0,4	3,6	24	○	●	●	○	●
80,123	W 8012-0836 2420 L	0,8	3,6	24	○	●	●	○	●
					Part nr. 20269	Part nr. 20270 uncoated	Part nr. 20271	Part nr. 20273 coated	Part nr. 20274
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
80,120	W 8012-0422 1000 R	0,4	2,2	10	●	●	●	○	●
80,121	W 8012-0826 1000 R	0,8	2,6	10	●	●	●	●	●
80,122	W 8012-0436 2420 R	0,4	3,6	24	○	●	●	○	●
80,123	W 8012-0836 2420 R	0,8	3,6	24	○	●	●	○	●

*Please note: Left-hand boring bars have to be fitted with right-hand inserts and right-hand boring bars with left-hand inserts!

● ex stock ○ on request



Application
recommendations
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Grade selections and
insert geometries
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Insert
carbide coated
W 8008-.... L
W 8012-.... L