

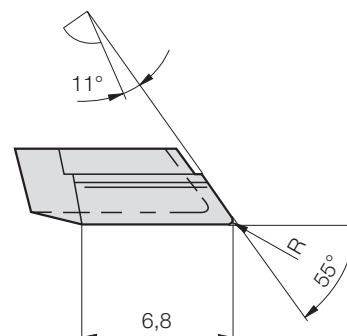
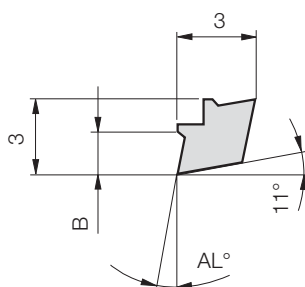
Indexable inserts precision ground

for boring bars starting from 12 mm working diameter

Inserts W 5506-.... L/R*

Carbide / carbide coated

Left-hand cutting versions
right-hand cutting versions inv.



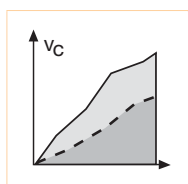
					Part nr. 20275	Part nr. 20276	Part nr. 20277	Part nr. 20278	Part nr. 20279
					uncoated			coated	
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
55,060	W 5506-0210 1000 L	0.2	1.0	10	●	●	●	●	○
55,061	W 5506-0414 1000 L	0.4	1.4	10	●	●	●	●	○
55,062	W 5506-0214 1620 L	0.2	1.4	16	○	○	●	○	○
55,063	W 5506-0414 1620 L	0.4	1.4	16	○	○	●	○	○

					Part nr. 20280	Part nr. 20281	Part nr. 20282	Part nr. 20283	Part nr. 20284
					uncoated			coated	
Code	Drawing nr.	R	B	AL°	P10	P40	K10	H25	H26
55,060	W 5506-0210 1000 R	0.2	1.0	10	●	●	●	●	○
55,061	W 5506-0414 1000 R	0.4	1.4	10	●	●	●	●	○
55,062	W 5506-0214 1620 R	0.2	1.4	16	○	○	●	○	○
55,063	W 5506-0414 1620 R	0.4	1.4	16	○	○	●	○	○

*Please note: Left-hand boring bars have to be fitted with right-hand inserts and right-hand boring bars with left-hand inserts!

● ex stock ○ on request

Ordering example: 1 piece W 5506-0210 1000 L H25 = Ordering number: 20278 55,060



Application
recommendations
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Grade selections and
insert geometries
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Insert
carbide coated
W 5506-.... L