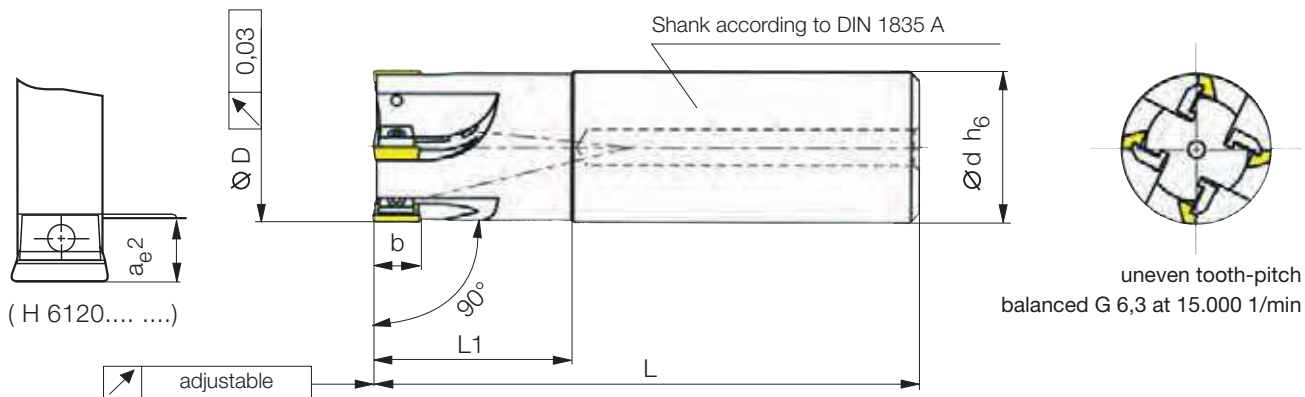


H End milling cutters

axial μm -accurate adjustable

Central coolant supply directly to all inserts



Part nr. 20000												
Code	Drawing nr.	Ø D	z	b	Ø d	L ₁	L	a _{e2}	max. RPM	Weight (kg)	Inserts	
Light and medium machining												
32,000	H 6120-3200 7025 R	● 32	4	12/7*	25	69	125	2.8	50.000	0.42	W 612...N/R/L	
40,000	H 6120-4000 7025 R	● 40	5	12/7*	25	69	125	6	48.000	0.50	↓	
16,000	H 3108-1600 2616 R	● 16	2	7.8	16	26	75	-	85.000	0.10	W 3108...N	
20,000	H 3108-2000 3320 R	● 20	3	7.8	20	33	85	-	65.000	0.20	↓	
25,000	H 3108-2500 3325 R	● 25	4	7.8	25	33	90	-	58.000	0.33	↓	
32,001	H 3108-3200 4325 R	● 32	6	7.8	25	43	100	-	50.000	0.40	↓	

* PCD-inserts with cutting length of 7mm see page 20

On request all tools are also available as left-hand cutting version!

● ex stock

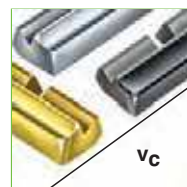
Ordering example: 1 piece H 6120-3200 7025 R = Ordering number: 20000 32,000



Spare parts
page 45



Form „Request
for customer
specific tools“
page 130



Geometry and
grade selection
pages 37-39