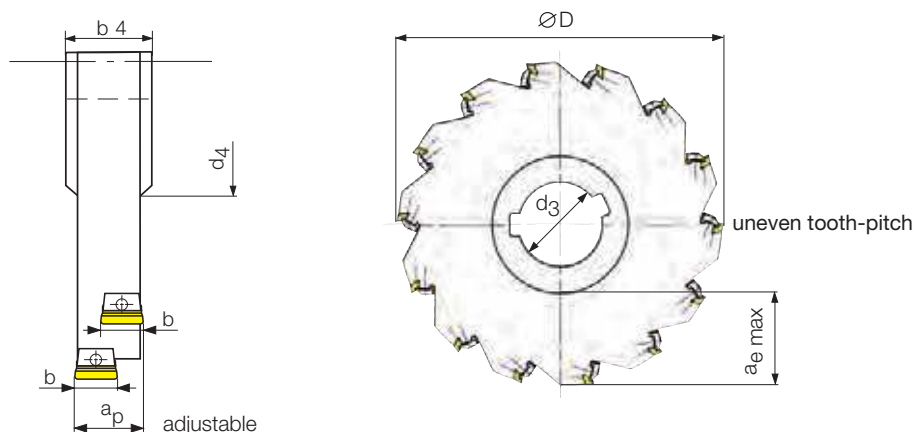


Side milling cutters

axial μm -accurate adjustable

Type 3108 and 6120 $\varnothing D 80 - \varnothing D 100$



Part nr. 20003	Code	Drawing nr.	$\varnothing D$	z	z_{eff}	a_p	b	$a_{e \text{ max}}$	d_3	d_4	b_4	Inserts
	80,000	H 3108-8000 0827 N	○ 80	10	5	8	7.8	15	27	45	10	W 3108-... N
	80,001	H 3108-8000 1027 N	○ 80	10	5	10	7.8	15	27	45	12	↓
	80,002	H 3108-8000 1227 N	○ 80	10	5	12	7.8	15	27	45	14	↓
	80,003	H 3108-8000 1427 N	○ 80	10	5	14	7.8	15	27	45	16	↓
	80,004	H 6120-8000 1227 N	○ 80	10	5	12.2	12 / 7*	15	27	45	14	W 612...N/R/L
	80,005	H 6120-8000 1427 N	○ 80	10	5	14	12 / 7*	15	27	45	16	↓
	80,006	H 6120-8000 1627 N	○ 80	10	5	16	12 / 7*	15	27	45	18	↓
	80,007	H 6120-8000 1827 N	○ 80	10	5	18	12 / 7*	15	27	45	20	↓
	80,008	H 6120-8000 2027 N	○ 80	10	5	20	12 / 7*	15	27	45	22	↓
	100,000	H 3108-1000 0832 N	○ 100	14	7	8	7.8	24	32	48	10	W 3108-... N
	100,001	H 3108-1000 1032 N	○ 100	14	7	10	7.8	24	32	48	12	↓
	100,002	H 3108-1000 1232 N	○ 100	14	7	12	7.8	24	32	48	14	↓
	100,003	H 3108-1000 1432 N	○ 100	14	7	14	7.8	24	32	48	16	↓
	100,004	H 6120-1000 1232 N	○ 100	12	6	12.2	12 / 7*	24	32	48	14	W 612...N/R/L
	100,005	H 6120-1000 1432 N	○ 100	12	6	14	12 / 7*	24	32	48	16	↓
	100,006	H 6120-1000 1632 N	○ 100	12	6	16	12 / 7*	24	32	48	18	↓
	100,007	H 6120-1000 1832 N	○ 100	12	6	18	12 / 7*	24	32	48	20	↓
	100,008	H 6120-1000 2032 N	○ 100	12	6	20	12 / 7*	24	32	48	22	↓

* PCD-inserts with cutting length of 7 mm see page 20

Special measurements e.g. from 5 mm onward can be delivered on request

○ in short time available

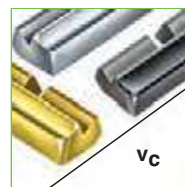
Ordering example: 1 piece H 3108-8000 0827 N = Ordering number: 20003 80,000



Spare parts
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Form „Request
for customer
specific tools“
page 130



Geometry and
grade selection
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