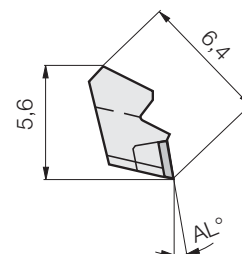
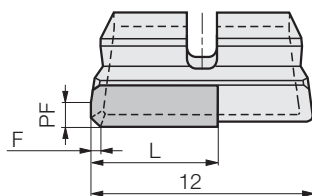
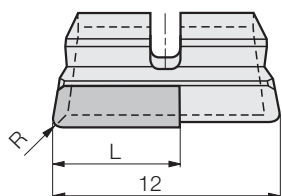


Inserts

precision ground

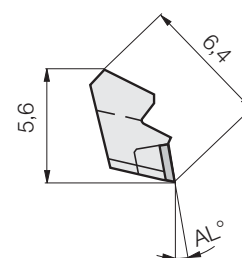
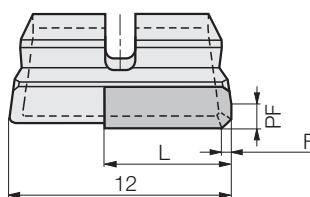
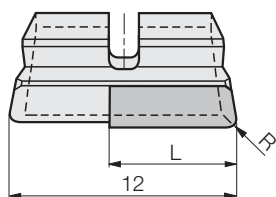
Insert W 612.-..... R PCD / CBN



with radius (R) or with chamfer (F) and wiper geometry (PF)

PCD / CBN							Part nr. 20313	Part nr. 20314	Part nr. 20315	Part nr. 20316	Part nr. 20317	Part nr. 20318
Code	Drawing nr.	L	R	AL°	F	PF	PCD	PCD 3	PCD C	PCD 1	CBN	CBN 8
61,270	W 6127-0318 0045 R	7		0	0,3x45°	1	●	●	○	○		
61,271	W 6127-0318 1045 R	7		10	0,3x45°	1	●	○	○	○		
61,272	W 6127-0318 6445 R	7		6	0,3x45°	1	●	○	○	○		
61,273	W 6127-0418 0000 R	7	0,4	0			●	○	○	○		
61,274	W 6127-0318 0000 R	7	0,3	0			●	●	○	○		
61,275	W 6127-0218 0000 R	7	0,2	0			●	○	○	○		
61,276	W 6127-0301 0045 R	7	0,1	0	0,3x45°		●	○	○	○		
61,278	W 6127-0818 0011 R	7	0,8	0		1,6					○	●
61,279	W 6127-0305 6445 R	7		6	0,3x45°		●					
61,250	W 6125-0118 6645 R	5		6	0,1x45°	1	●					

Insert W 612.-..... L PCD / CBN

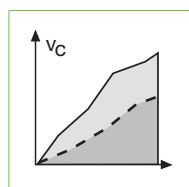


with radius (R) or with chamfer (F) and wiper geometry (PF)

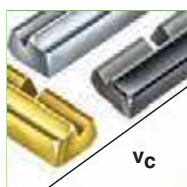
PCD / CBN							Part nr. 20319	Part nr. 20320	Part nr. 20321	Part nr. 20322	Part nr. 20323	Part nr. 20324
Code	Drawing nr.	L	R	AL°	F	PF	PCD	PCD 3	PCD C	PCD 1	CBN	CBN 8
61,270	W 6127-0318 0045 L	7		0	0,3x45°	1	●	●	○	○	○	○
61,271	W 6127-0418 0000 L	7	0,4	0			●	○	○	○		
61,250	W 6125-0118 6645 L	5		6	0,1x45°	1	●					

● ex stock ○ in short time available

Ordering example: 1 piece W 6127-0318 0045 R PCD = Ordering number: 20313 61,270



Application recommendations pages 40-43



Geometry and grade selection pages 37-39



Inserts PCD
W 6127-..... R
W 6127-..... L