

Application recommendations

Milling cutters



Advice and practical tips

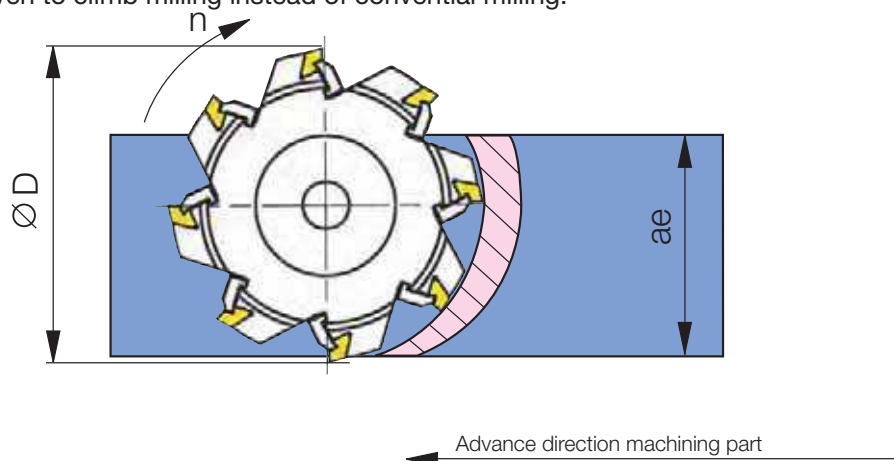
for the application of Hollfelder-Gühring face milling cutters

Proportion $ae / \varnothing D$ should not exceed 0.8.

If the performance of the machine is not sufficient please choose a smaller milling cutter and / or do the milling in several steps.

Depending on the machining part and fixturing the milling cutter should come out of the workpiece in a tangential way.

Preference should be given to climb milling instead of conventional milling.



Insufficient clamping of the workpiece, an extreme tool overhang as well as the wrong choice of cutting parameter directly influence the milling results as well as the surface quality, tool life and processing time is concerned.

Should you need any technical support please contact us.

Perpendicularity of the shoulder on the machined part

valid for the complete milling cutter program

