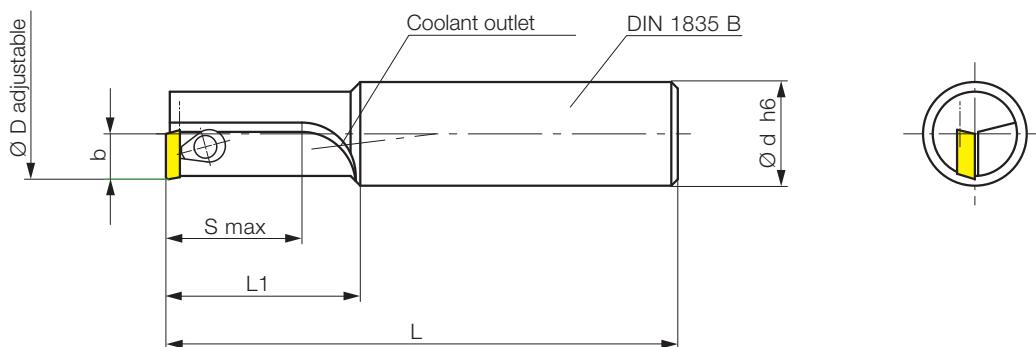




# Fineboring tools

Radial adjustment short version (1,5xD)

1 cutting edges  $\varnothing 7 - 20$  mm  
internal coolant, Shank DIN 1835 A



Part nr. 20023										
Code	Drawing nr.		b	$\varnothing D$	$\varnothing d$	S	L <sub>1</sub>	L	Inserts	
7,000	H 1035-0700 1116 R	●	3,9	7 - 8	16	11	19	67	W 1035-... L	
8,000	H 1035-0800 1216 R	●	3,9	8 - 9	16	12	20	68	↓	
9,000	H 1035-0900 1416 R	●	3,9	9 - 10	16	14	22	70		
10,000	H 2850-1000 1516 R	●	5	10 - 11	16	15	25	73	W 2850-... L	
11,000	H 2850-1100 1716 R	●	5	11 - 12	16	17	27	75	↓	
12,000	H 2850-1200 1816 R	●	5	12 - 13	16	18	28	76		
13,000	H 2850-1300 2016 R	●	5	13 - 14	16	20	30	78		
14,000	H 3570-1400 2116 R	●	7	14 - 16	16	21	31	79	W 3570-...L	
16,000	H 3570-1600 2416 R	●	7	16 - 18	16	24	34	82	↓	
18,000	H 3570-1800 2716 R	●	7	18 - 20	16	27	37	85		

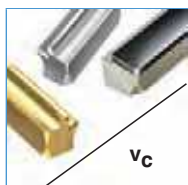
Tools in this series (1,5 x D) are optimal for the production of index bores and as a pilot tools for multi-flute reamers → see Guhring catalog HR reamers.

● ex stock

Ordering example: 1 piece H 1035-0700 2016 R = Ordering number: 20023 7,000



Spare parts  
pages 64-65



Geometry and  
grade selection  
pages 75-76