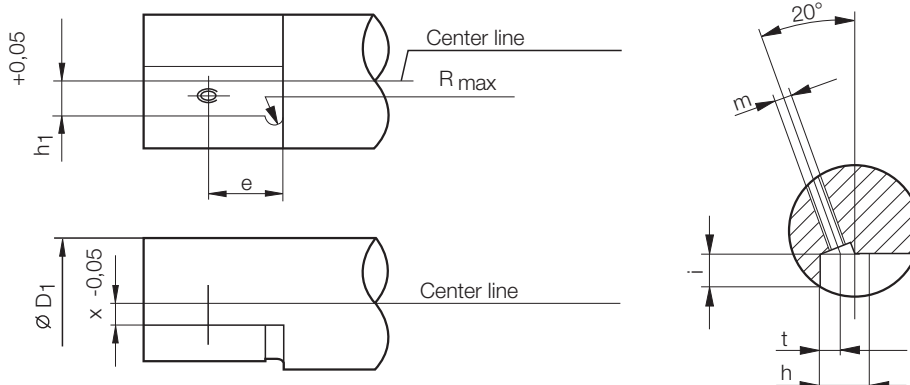


# Cartridges



with tapered screw adjustment,  $\mu\text{m}$ -accurate adjustable

## Assembly measures



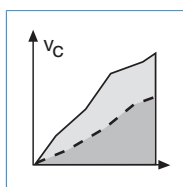
Assembly measures for:								
Part number	f	$h_1$	h	t	e	$R_{max}$	m	$l_{max}$
H 1035-2088 0890 R/L CBFP R/L 06 CA-04	8	6	8,5	3,5	12	1,5	M 3,5	5
H 2850-2588 1090 R/L CBFP R/L 08 CA-05	10	8	11	4,5	17	2,5	M 4	6
H 3570-3088 1290 R/L CBFP R/L 08 CA-07	12	8	11	4,5	17	4	M 4	8
H 4090-3588 1490 R/L CBFP R/L 10 CA-09	14	10	14	5	20	4	M 6	9

$$X = D / 2 - f \quad D_1 = \sqrt{h_1^2 + (x + i)^2} \cdot 2$$

Minimum machining diameters for:			
Part number	1 cutting edges possible at $\varnothing$	2 cutting edges possible at $\varnothing$	3 cutting edges possible at $\varnothing$
H 1035-2088 0890 R/L CBFP R/L 06 CA-04	20	25	35
H 2850-2588 1090 R/L CBFP R/L 08 CA-05	25	30	40
H 3570-3088 1290 R/L CBFP R/L 08 CA-07	30	35	45
H 4090-3588 1490 R/L CBFP R/L 10 CA-09	35	40	50



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